



High performance in tough industrial service

Hammelmann high pressure application systems

Surface preparation

Tank cleaning

Pipe cleaning

Water jet cutting

Valves, water hydraulics and accessories

Hammelmann

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Energy-saving

Tools with optimised flow characteristics reduce energy consumption and make full use of flow and pressure. Result: the total energy consumption and cost of operation is reduced.



Reliable

Hammelmann cleaning systems are reliable modules for integration into production processes and machinery. Renown companies benefit from our technology.



Optimised

The number, arrangement and angle of nozzles for surface blasting and nozzle holder systems are calculated using the latest simulation programmes. This ensures a highly effective use of energy.



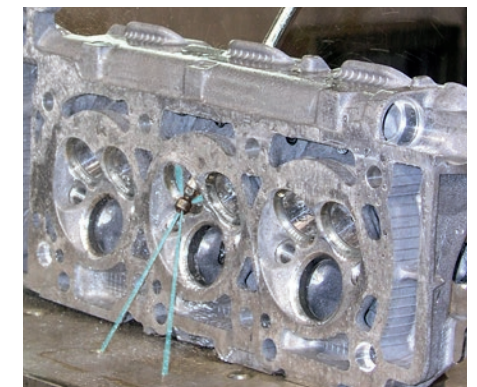
Safe

User-friendly water blasting tools increase safety when working and allow the operator to work for longer periods of time and with greater concentration.



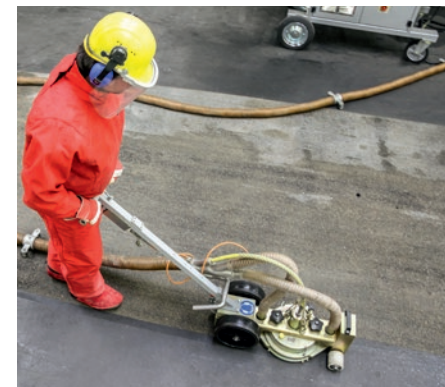
Flexible

Hammelmann application systems can be adapted to individual cleaning requirements. The RD Masterjet rotor jet for example can be adjusted to work at different rotation speeds without the need for tools.



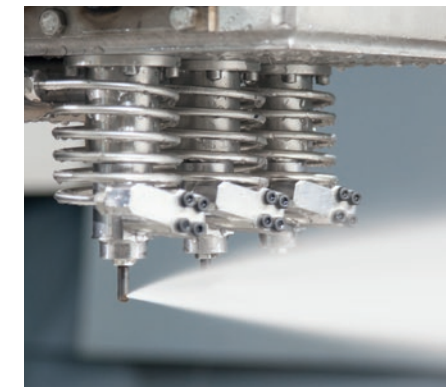
Precise

Precision tools are required for cleaning and deburring very small bores and intercepting bores. Automobile manufacturers worldwide use Hammelmann's high pressure technology.



Environmentally friendly

Cleaning systems with direct vacuuming of removed waste material and water plus filtering have long been Hammelmann's hallmark for "green competence".



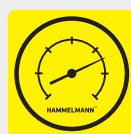
Innovative

Turning new ideas into practical water blasting tools is what our application engineers do every day, whether on the customer's site or in our flexible and efficient technology centre.



Economical

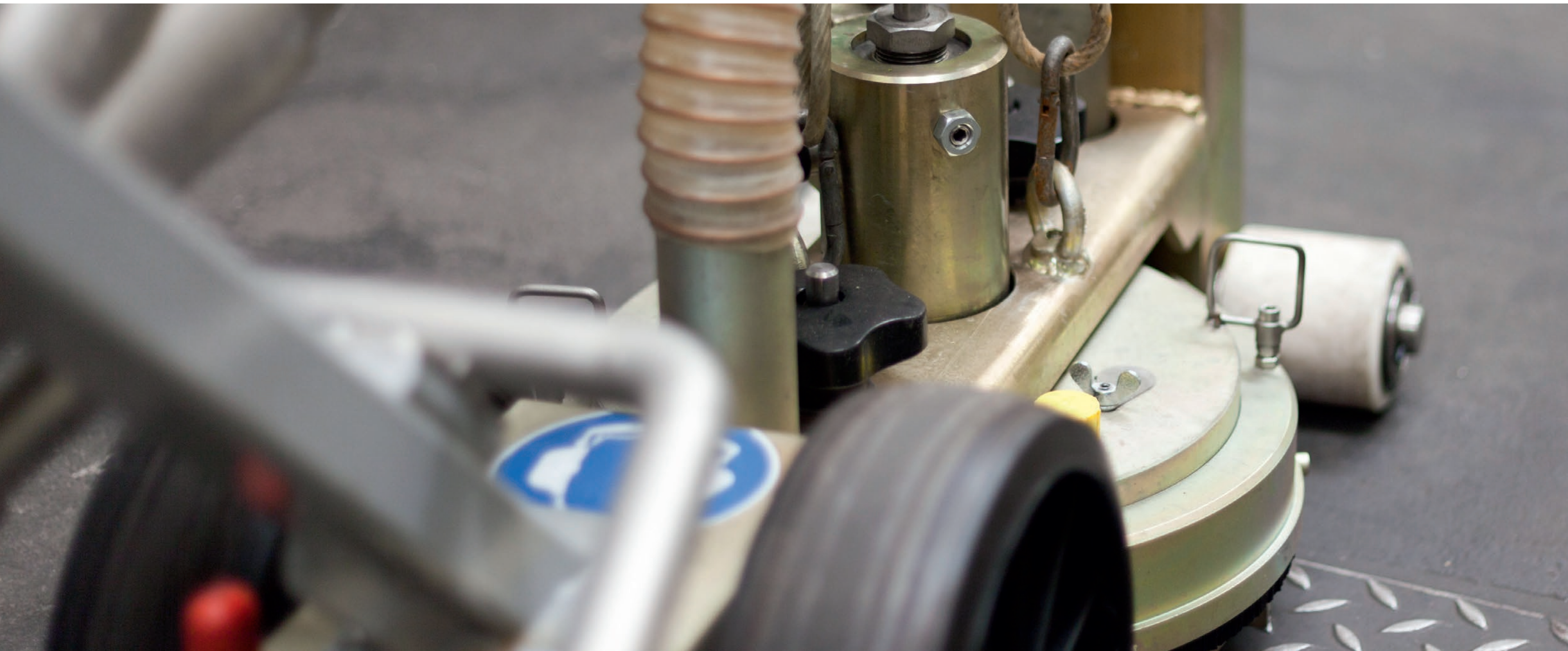
Take Hammelmann's ship cleaning systems for example. These are ready for operation following just a very short set-up time and quickly remove coatings from metal surfaces.



Calculator app for water jetting technology

Free app for iOS, Android, Blackberry and your browser

Water Jetting Calculator: hammelmann.com/app



SURFACE PREPARATION



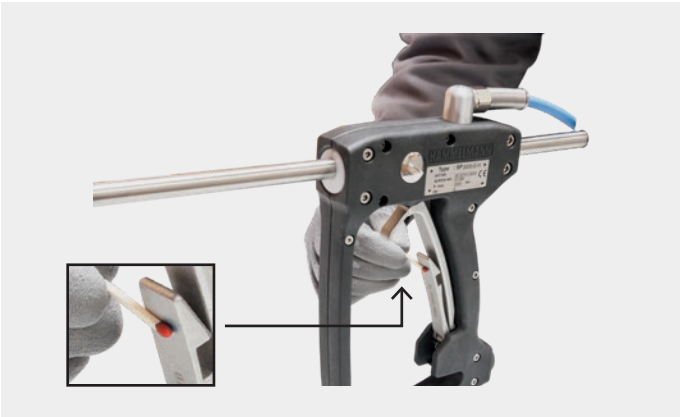
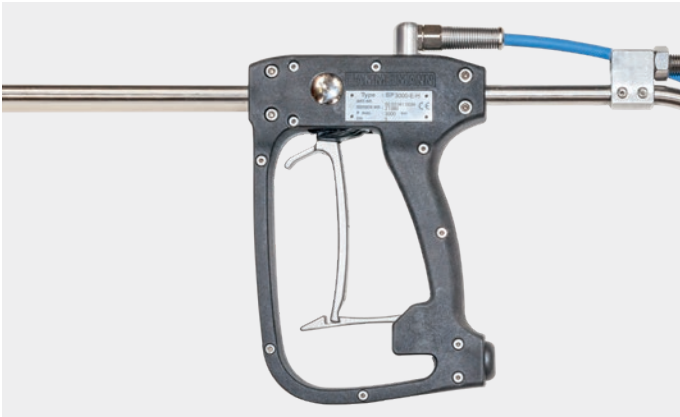
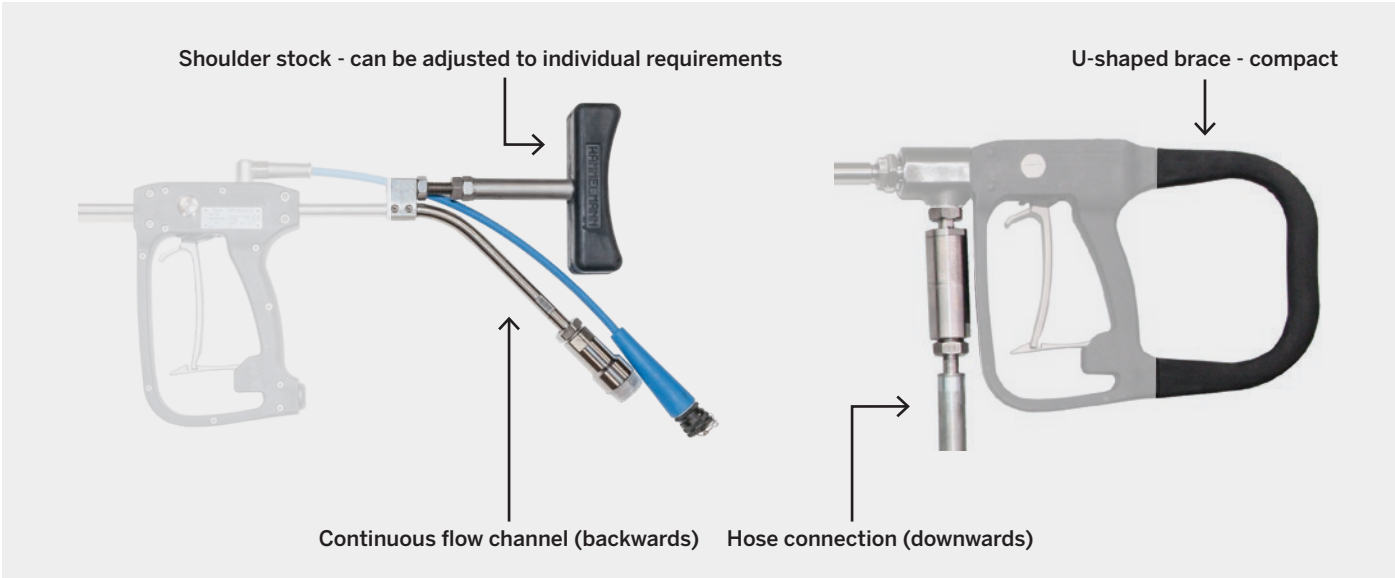
Calculator app for surface preparation
Free app for iOS, Android, Blackberry and your browser

Water Jetting Calculator: hammelmann.com/app

Surface preparation

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High pressure water blasting guns up to 3000 bar



Ergonomics
An ergonomically formed handle and various extensions can be easily combined. Each operator can find the working posture that best suits him, saving him effort and increasing workplace health and safety.

A small lever with a great effect
A simple lever mechanism makes the trigger of our blasting guns child's play to operate. The operator can use the gun without feeling strain and physical stress which enables longer, more concentrated working periods.

Mechanical / Electric



Bypass



For two-hand operation



Blasting gun Technology	Operating pressure	Weight
SP 400 M SP 1000 M Mechanical dry shut off	up to 400 bar up to 1000 bar	3.2 kg 3.6 kg
SP 1000 ME Mechanical dry shut off / Electric	up to 1000 bar	4.6 kg
SP 3000 E Electric	up to 3000 bar	3.5 kg
SP 3000 E H Electric with continuous flow channel	up to 3000 bar	5.0 kg
SP 3000 MB Mechanical bypass	up to 3000 bar	3.7 kg
SP 3000 MBE Mechanical bypass / Electric	up to 3000 bar	4.2 kg
SP 3000 MB - 2H Mechanical bypass for two-hand operation	up to 3000 bar	6.5 kg
SP 3000 E - 2H Electric for two-hand operation	up to 3000 bar	4.6 kg

Radio remote control – RRC



RRC Basic

- Transmitter ON/OFF
- High pressure OFF switch
- High pressure ON/OFF 4-pole bypass socket with 1.5 m connecting cable
- Status LEDs
- Receiver with connecting cable
- Battery charger
- Belt

Wireless connection between the high pressure pump unit and electrically actuated guns and other blasting accessories



RRC Plus

- Same as basic plus :
- Emergency stop switch
 - Rocker switch, high pressure pump ON/OFF
 - Rocker switch, set value +/-

More RRC versions are available

Safe and ergonomic work with high pressure water

JETMATE



The reaction forces are absorbed by the holding device.

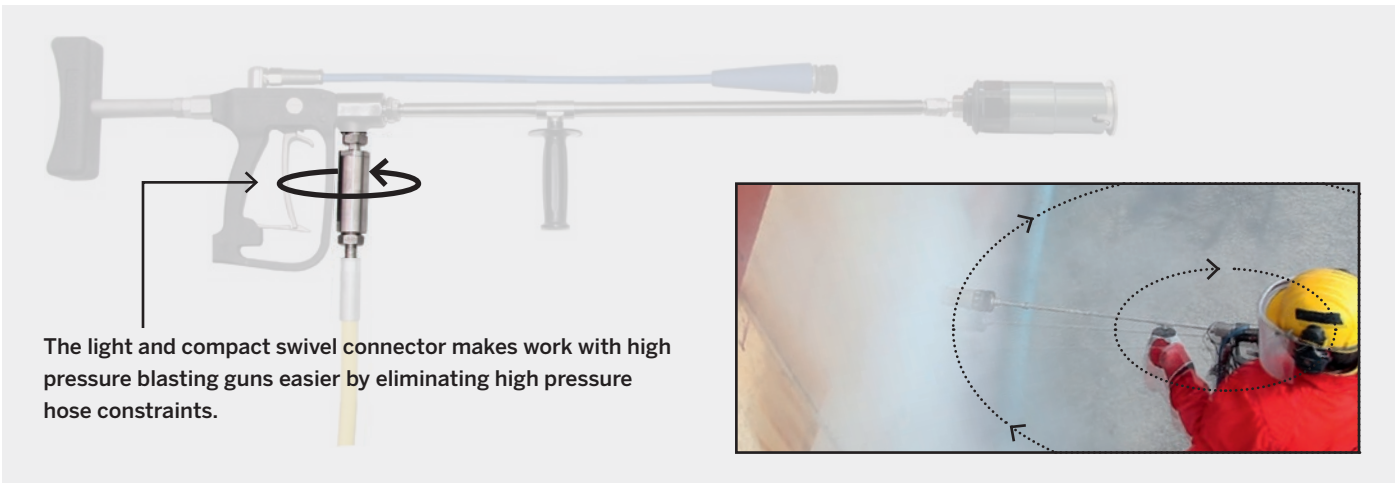
The Jetmate enables reaction force free working during the cleaning process, is easy to handle and provides increased safety.

Simple handling and increased safety at work – these are the demands in the modern working environment. To meet these requirements it is our policy to continuously develop our high pressure systems.



- Blasting tool can be easily moved and swivelled in all directions
- Weight relief by pneumatic cylinder compensation
- Suitable for standard gun barrels
- Pneumatic deployment module to advance and retract during blasting
- Deployment module is available without holding device

Swivelling connections



Swivelling connection for blasting guns

Swivelling connections are available up to an operating pressure of 3000 bar. They are available for the blasting guns SP 400, 1000 and 3000. Weight: approx. 600 g.



Swivelling connection for high pressure hoses

Swivelling connection DN 14 is available for operating pressures of up to 1600 bar. M36 x 2 DKO threads serve as connections on both sides.



JETBOY



Working with the Jetboy is virtually effortless, enabling the operator to get much more done in less time.



Mechanical assistance for manual gun work with single or rotor jets and Aquablast surface cleaner on:

- Ceilings, supports (bridges, multi-storey car parks)
- Floor surfaces (removal of expansion joints and markings)
- Blasting of edges and corners with accuracy and ease

Aquablast® surface cleaners



Description

Easy handling and high power performance make Aquablast surface cleaners more than just cleaners. They can be used for a wide range of applications.

(Optional: wear protection for spray bar.)

Typical applications

- Paint booth grid cleaning
- Floor and paving cleaning
- Stripping and removal of paint and rust etc.
- Cleaning fuel, oil and grease deposits / stains
- Removal of coatings, mastics, laitance, adhesion inhibitors, mortar rendering etc.
- Roughening concrete and asphalt



Aquablast FR 1500

- Spray bar driven by reaction force of the water jets.
- Wear-resistant rotary joint with labyrinth seal
- Pressure on/off control options: Mechanical bypass valve or electric in 4-pole system signal to pump. Special controls available upon request.
- On/Off control by twin trigger action
- Four-wheel carriage
- Optional: wear protection for spray bar



Aquablast FR 3000 HD

- Spray bar driven by reaction force of the water jets.
- Height-adjustable spray bar
- Pressure on/off control options: Mechanical bypass valve or electric in 4-pole signal to pump. Special controls available upon request.
- On/Off control by twin trigger action
- The Aquablast's all-steel chassis means it can be cleaned using high pressure water.



Aquablast FR 3000

- Spray bar driven by reaction force of the water jets.
- Height-adjustable spray bar
- Spray bar housing with special seal
- Electrical pressure on/off control in 4-pole system. Special controls available upon request.
- On/Off control by twin trigger action
- Increased stability thanks to four wheel carriage

Surface cleaner	Working width	Op. pressure	Flow rate	Rotation speed	Weight
FR 1000	500 mm	up to 1000 bar	160 l/min	1500 r.p.m.	approx. 120 kg
FR 1500	400 mm	up to 1500 bar	150 l/min	1000 r.p.m.	approx. 90 kg
FR 3000	215 mm	up to 3000 bar	40 l/min	3000 r.p.m.	approx. 76 kg
FR 3000 HD	275 mm	up to 3000 bar	40 l/min	3000 r.p.m.	approx. 95 kg

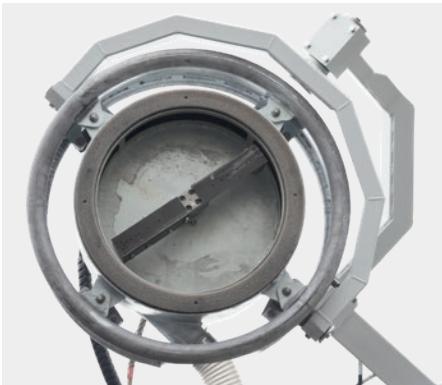
Aquablast® PLUS surface cleaner

Description

The removed waste and waste water can be directly vacuumed away to a combined vacuum/filter unit where they are separated for further disposal.

Typical applications

- Removal of coatings, paint and rust from metal surfaces, e.g. ship hulls, storage tanks
- Cleaning storage spaces, flooring, machine shops, façades
- Roughening concrete and asphalt
- Removal of markings on roads, parking and storage spaces in production halls



Mounted Aquablast PLUS – 520 mm

Working width:
520 mm
Operating pressure:
up to 3000 bar
Flow rate:
up to 65 l/min
Rotation speed:
up to 1500 r.p.m.

Direct vacuuming allows the use of high pressure water blasting in factories and machine shops without halting production or on roads, upper storeys of buildings etc. without the need for closure.



Aquablast PLUS – FRV 1000

Working width:
500 mm
Operating pressure:
up to 1000 bar
Flow rate:
up to 160 l/min
Rotation speed:
up to 1500 r.p.m.



Aquablast FRWV 3000

Working width:
140 mm
Operating pressure:
up to 3000 bar
Flow rate:
up to 19 l/min
Rotation speed:
up to 2500 r.p.m.

Ergonomic handheld cleaning and stripping unit for vertical surfaces.

Vacuum system

For use with the Aquablast PLUS units. The waste water and solids are separated within the system for further disposal.

Capacity:
2 x 230 l
Power required:
5.5 kW
Vacuum:
200 mbar
Suction power:
200 m³/h

Aquablast® Drive

- Direct vacuuming of waste material and waste water
- Spray bar driven by reaction force of the water jets
- Optimised with 2 x 4 nozzle arms i.e. a total of up to 8 nozzles
- Modular Aquablast system

Working width: up to 1000 mm
Op. pressure : up to 1000 bar
Flow rate: up to 240 l/min
Average working speed: 50 m/min
Total weight: 890 kg



Vacuum system for suctioning off and pre-filtering waste water.

Pre-separator: 630 liter
Fine separator: 430 liter

Suction power: 650 m³/h
Vacuum: 240 mbar

Dual chamber system

Weight: 1.5 t
Engine: 3-cylinder diesel engine



Rotor jets

Rotor jets

Rotor jets utilise the high efficiency of round jets to blast more surface in less time. Thanks to varying nozzle heads and controlled rotation speed adjustment, there are a great

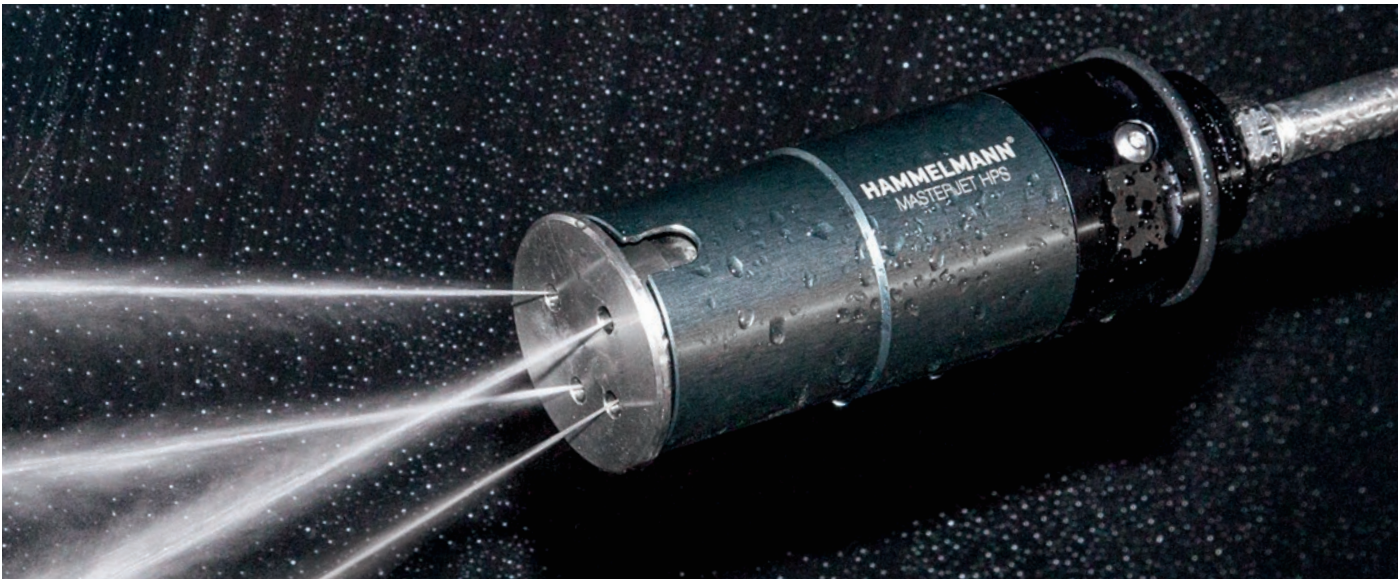
number of possibilities when it comes to blasting surfaces. The light and compact design enables the operator to reach areas with limited access.

Typical applications

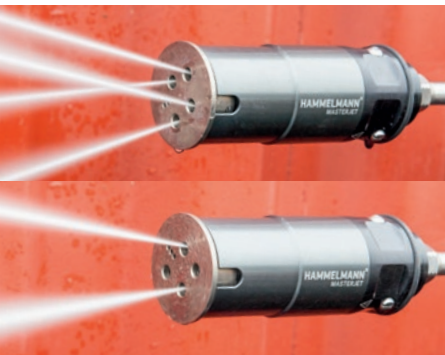
- Surface preparation:
- Cleaning
 - Roughening
 - Removing coatings
 - Concrete demolishing

RD Masterjet

The new rotor jet generation with HPS sealing technology



Variable speed



Working with 2 or 4 nozzle inserts



Universal nozzle hub

High level of ergonomics
due to the light weight and compact product design

Long life expectancy
based on the Hammelmann HPS seal system and new robust components

Speed adjustable by hand
controlled by variable magnetic brake, in rev. settings (no oil or filling tool required)

Outstanding performance
with operating pressures up to 3200 bar

Versatile
Universal nozzle hub for working with 2 or 4, 6 nozzle inserts

Easy maintenance
Service friendly design with few components

High energy efficiency
The optimum internal flow allows the pump's total performance to be used without loss of energy

Variable speed
controlled by infinitely variable magnetic brake

Operating pressures
Standard version: max. 1800 bar
HPS version: max. 3200 bar

Surface preparation versions of the RD Masterjet



4-nozzle version
3200 bar – 50 l/min



6-nozzle version
3200 bar – 50 l/min



4-nozzle version – “Low Flow”
especially designed for low flow rates
3200 bar – 9,5 l/min

Pipe cleaning versions of the RD Masterjet



6 nozzles (Radial-, push- and pull nozzles)
3200 bar – 50 l/min



6 nozzles (Radial-, pull nozzles)
3200 bar – 50 l/min



6 nozzles (Radial-, push- and pull nozzles)
400 bar – 80 l/min

More rotor jet variants



RD 400 / 1000 / 1600

For use with blasting guns series SP 1000 and high pressure lances.



RD 3000 PR (pneumatic)

Nozzle holders

Pneumatically powered rotor jet for use with blasting guns series SP 3000, high pressure lances and the Ergoblast.

Rotor jets	Op. pressure	Flow rate	Rotation speed	Connection thread	Weight
RD Masterjet	up to 3200 bar	up to 60 l/min	1000 – 3500 r.p.m.	M 14 x 1,5 LH" Adapter 9/16 "-18 UNF	1,2 kg
RD 1000	up to 1000 bar	up to 60 l/min	1000 – 2000 r.p.m.	G 3/8 "	1.2 kg
RD 3000 PR	up to 3000 bar	up to 30 l/min	100 – 3000 r.p.m.	MH 14 x 1,5 LH Adapter 9/16 "-18 UNF	2.6 kg

Rotor jets

Mechanically deployed rotor jets handle high pump power inputs and are generally built into cleaning machines or systems. The rotation is effected by the reaction force of the water jets. Can be configured with axial or radial jetting heads.



Rotor jets	Operating pressure	Flow rate	Rotation speed	Weight
RDM 200	up to 1000 bar	up to 160 l/min	100 – 1500 r.p.m.	8.0 kg
RDM 250	up to 1500 bar	up to 120 l/min	100 – 1500 r.p.m.	8.0 kg
RDM 300	up to 1000 bar	up to 180 l/min	50 – 250 r.p.m.	8.2 kg
RDM 400	up to 1400 bar	up to 200 l/min	50 – 250 r.p.m.	28 kg
RDM 400 R	up to 2500 bar	up to 100 l/min	50 – 500 r.p.m.	42 kg
RDM 750	up to 1600 bar	up to 400 l/min	100 – 1000 r.p.m.	72 kg

Powered rotary joints

Powered rotor jets are a combination of a rotary drive and water blasting tool. The motors are electric or hydraulic and are available in various power ratings. Here are a few examples:



Hydraulically powered rotary joints
Versions with the following parameters:

Op. pressure: up to 3000 bar
Rotation speed: up to 3000 r.p.m.
Flow rate: up to 250 l/min



Electrically powered rotary joints
Versions with the following parameters:

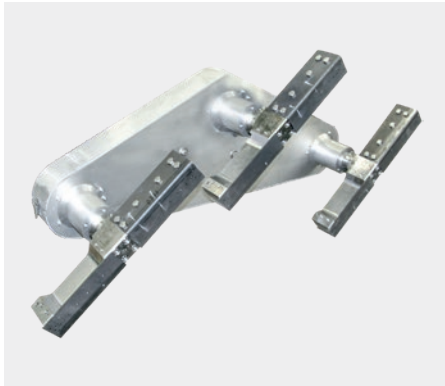
Op. pressure: up to 1000 bar
Rotation speed: up to 3000 r.p.m.
Flow rate: up to 100 l/min

Op. pressure: up to 4000 bar
Rotation speed: up to 3000 r.p.m.
Flow rate: up to 50 l/min

Possible combinations of powered rotary joints and nozzles holders



Rotor jet with spray bar and wear protection, hydraulically powered
(Working width: 400 mm)



Centrally powered nozzle bar system, 3 rotary joints
(Working width: 1518 mm)

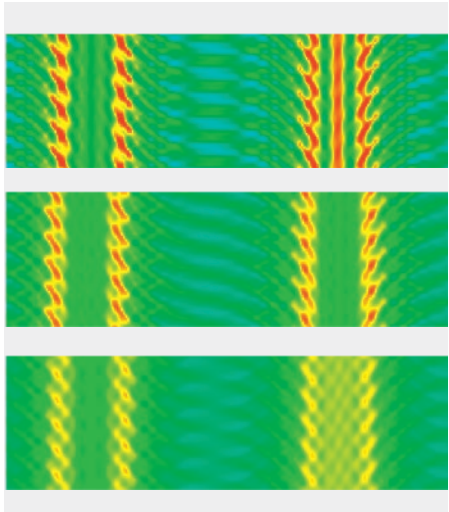
Modular combinations of powered rotary joints and nozzle holders are possible. There are further nozzle holder versions available.



(Working width: 350 mm)



(Working width: 190 mm)



The number of nozzles and their arrangement on surface cleaning systems are optimised using the latest simulation programs.

Process integrated application systems

Typical applications

- Deburring and washing engine and gearbox components
- Removal of coatings, paint etc.
- Robot-assisted high pressure applications such as car body skid cleaning and decoring
- Roughening of metallic surfaces
- Internal blasting and decoring of castings



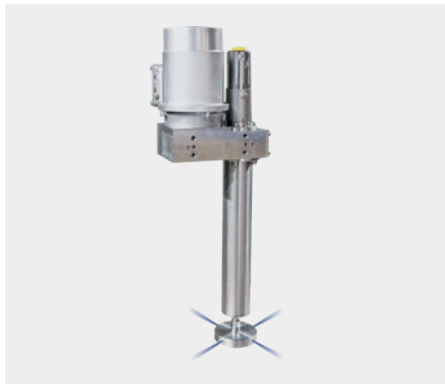
Rotor jet, electrically powered



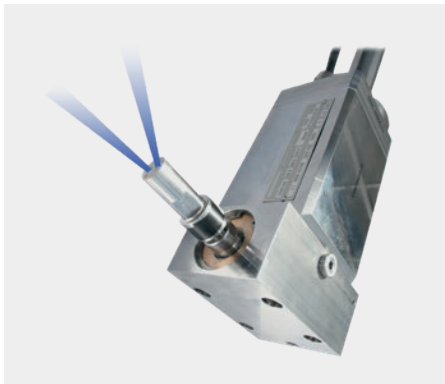
Nozzle lance, electrically powered



Multiple rotor jets, electrically powered



Internal blasting system, electrically powered



Electrically driven angled rotary joints



Electrically driven multiple rotary joints (oscillating)



Spray bars



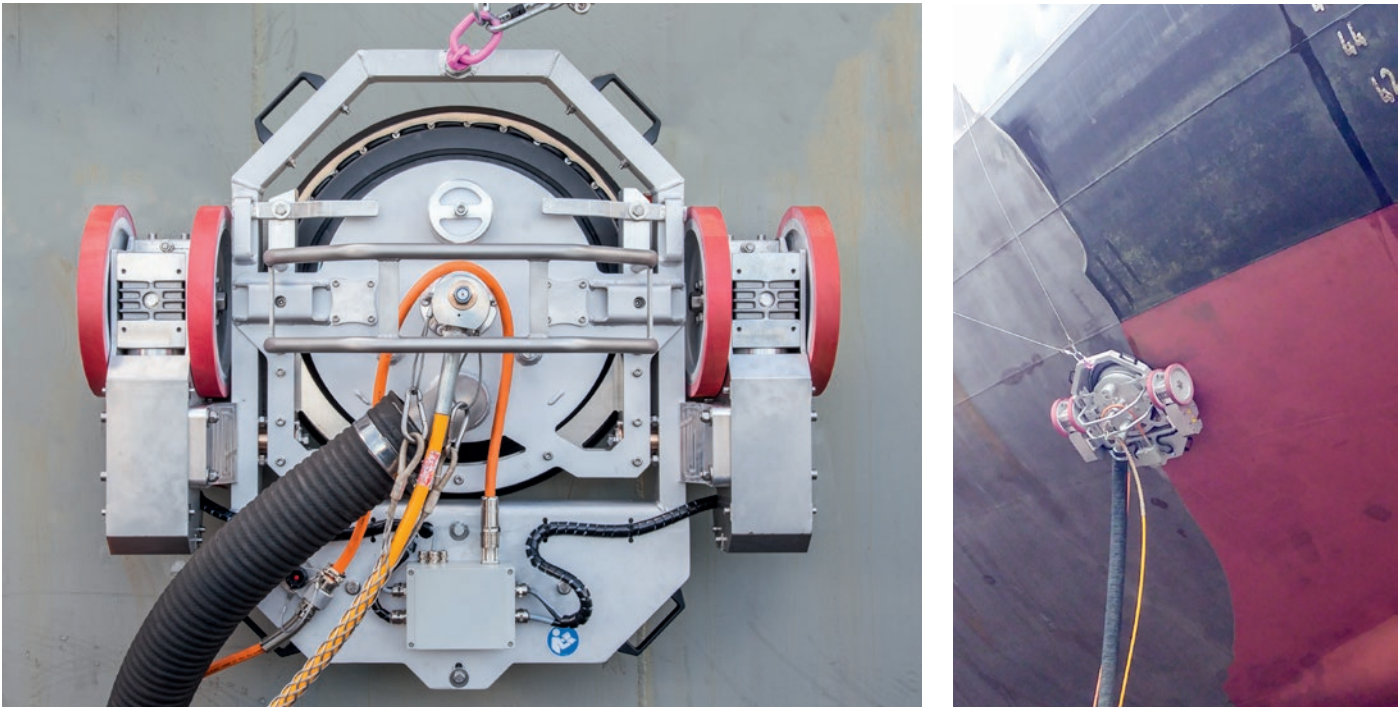
Electrically powered multiple rotary joints for external drive



Nozzle arm, hydraulically powered



Spiderjet V – vacuum



The Spiderjet V is held on the work surface by a vacuum, which at the same time suctions off the removed waste material and waste water.



Separation tank



Vacuum collectors



Vacuum collector - 1900

Vacuum collector - 660

Technical data - Spiderjet V

Working width: 374 mm
Operation pressure: up to 3000 bar
Flow rate: up to 50 l/min
Weight: 95 kg
Max. operation speed: 0–7 m/min

Vacuum:

Depending on the nature of the surface
approx. 0.5 bar / 7.2 psi
Suction connection: DN 100

Suction Power @ 500 mbar
Max vacuum
Vacuum generator:
Electric motor:

Length
Width:
Height:

Separation tank:

Capacity:
Length
Width:
Height:

1900 m³/h
500 mbar
Roots - rotary piston blower
45 kW

2335 mm
1500 mm
2380 mm

3 m³
2350 mm
2350 mm
4200 mm

660 m³/h
500 mbar
Roots - rotary piston blower
15 kW

1750 mm
970 mm
2180 mm

1,3 m³
2050 mm
2050 mm
3660 mm

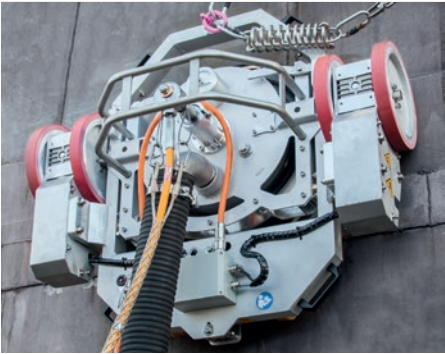
Spiderjet M – magnetic

The Spiderjet M is attached to the work surface with permanent magnets. An optional vacuum system retrieves all waste water and removed solids.

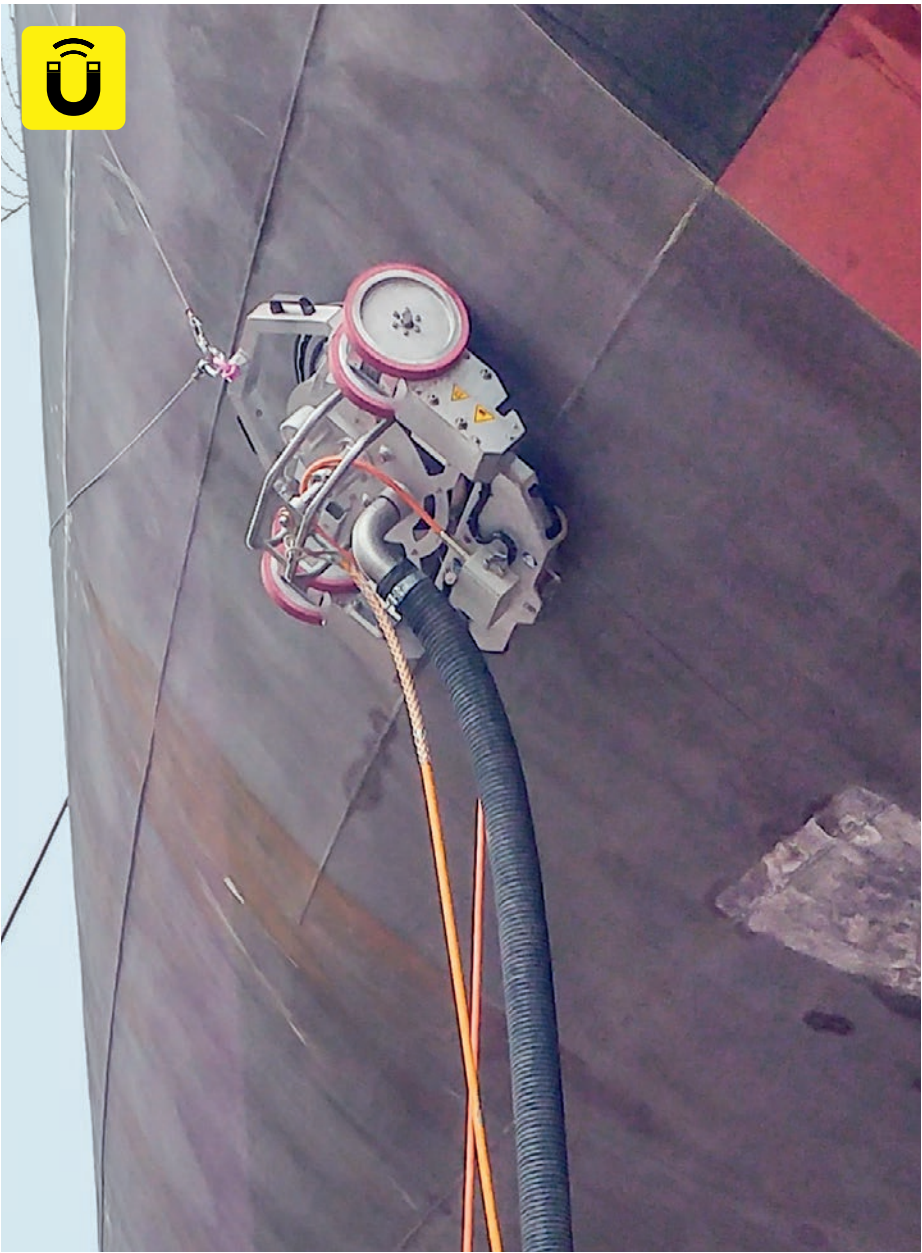
- Maximum manoeuvrability via two individually, electrically driven magnetic wheels
- Radio remote control
- Secured by a double fall arrest system
- Special nozzle layout ensures a uniform distribution of the high pressure water across the working width
- Nozzle holder is self-propelled due to the reaction force of the high pressure water jets
- Rotation speed can be varied with the spraybar angle
- Rotary joint with dynamic high pressure seals, leakage-free, long service intervals

Working width: 374 mm
Operation pressure: up to 3000 bar
Flow rate: up to 50 l/min

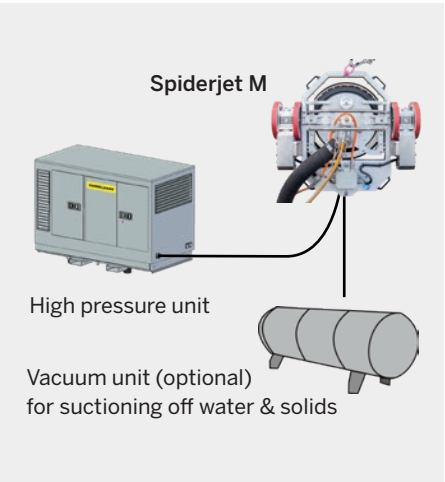
Weight: 112 kg
Max. operation speed: 0–7 m/min



Radio remote control



Portable electrical control unit



Spiderjet M
High pressure unit
Vacuum unit (optional)
for suctioning off water & solids

Dockboy



The Dockboy is a semi automatic vehicle primarily for working on ship hull bottoms or similar surfaces.

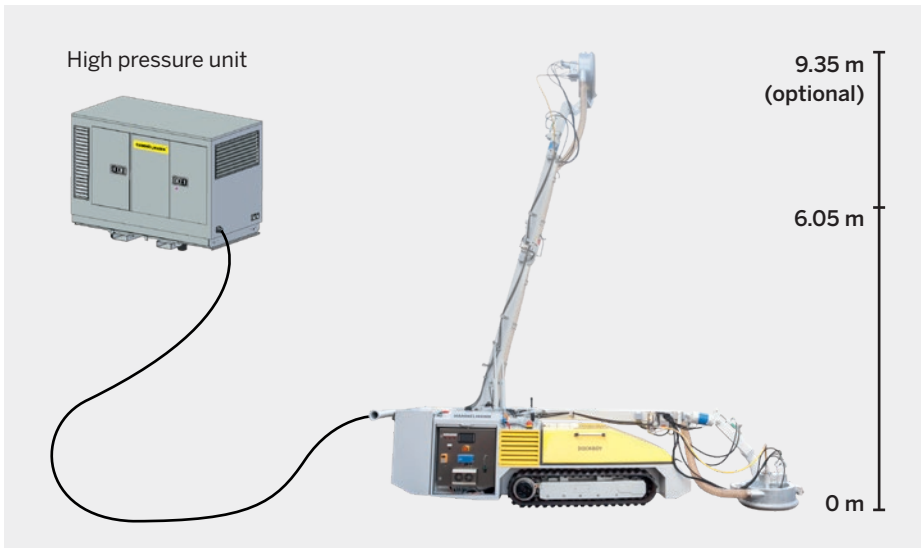


Available with an electric motor or diesel engine the Dockboy is built for maximal compatibility with given dock preconditions.

In combination with direct vacuuming, it ensures eco-friendly rust removal and old coating removal with waste and waste water collection. An Aquablast surface cleaner is attached to the end of the jib. The rotor is hydraulically powered.

The jib is designed to allow multifunctional work to be carried out on flat or rounded surfaces as well as on ground and overhead surfaces.

- Working width:** 374 mm (optional 520 mm)
- Op. pressure:** 3000 bar
- Working height:** 0 – 9,35 m
- Vehicle height:** 1.23 m
- Arc width:** 4.00 m



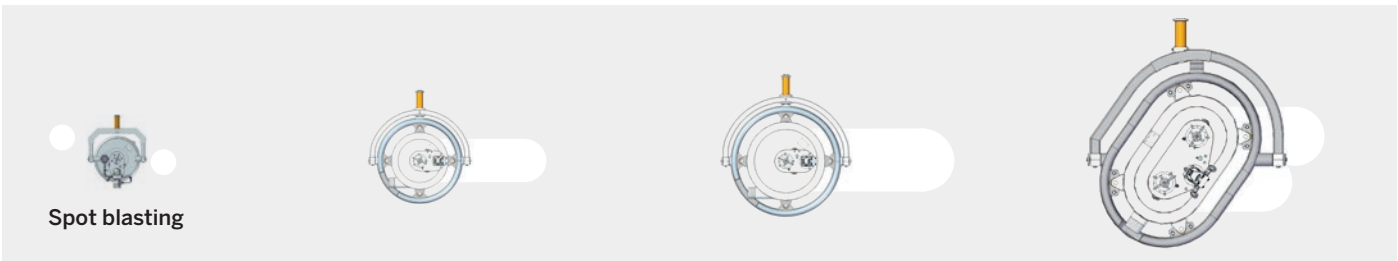
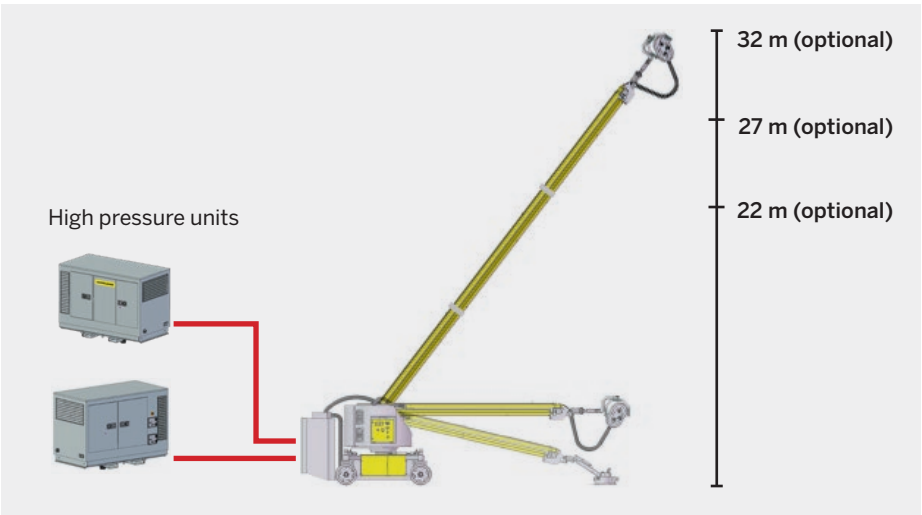
Dockmate



The Dockmate is a completely dust-free, eco-friendly alternative to dry open abrasive blasting capable of preparing hull surfaces to the most exacting standards applicable today.

Using pressures varying between 2500 and 3000 bar up to 250 sq. metres per hour of surface can be prepared to NACE/SSPC standards WJ1/SC-2.

- The **ultra high pressure unit** is attached separately
- Telescopic jib: heights of 22 m, 27 m and 32 m (optional)



Working width 274 mm	Working width 374 mm	Working width 520 mm	Working width 1000 mm
Working parameters 28 – 47 l/min 2800 – 3000 bar	Working parameters 28 – 47 l/min 2800 – 3000 bar	Working parameters up to 50 l/min 2800 – 3000 bar	Working parameters up to 100 l/min 2800 – 3000 bar



TANK CLEANING

Tank cleaning

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Calculator app for tank cleaning
Free app for iOS, Android, Blackberry and your browser
Water Jetting Calculator: hammelmann.com/app

Aquamat® tank cleaning units

Description

Hammelmann automatic tank cleaners remove deposits including hardened materials from tank internal walls at pressures of up to 1800 bar.

The units operate solely with the power of high pressure water. The wide range of Hammelmann nozzle holder arms achieve the cleaning standard required at the specified performance parameters. Units can be fitted with one or two arms.

Typical applications

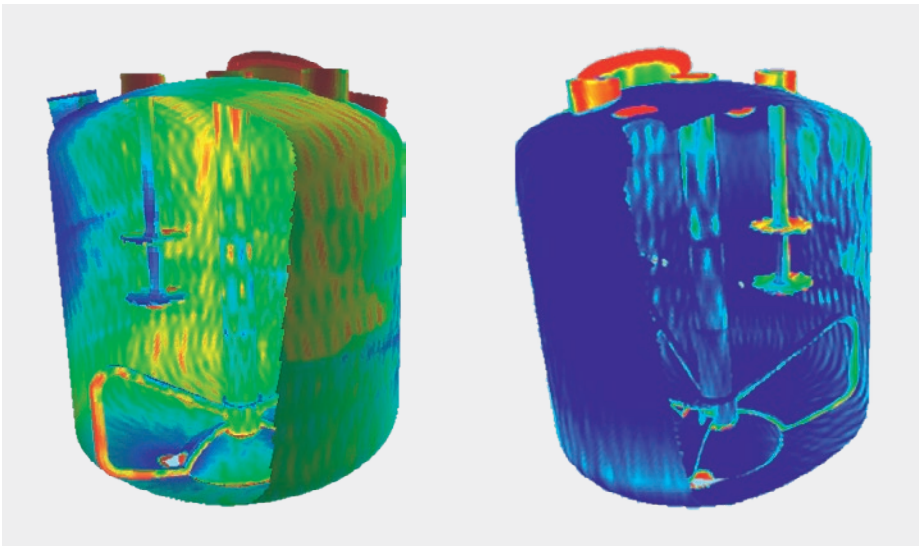
- Internal cleaning of autoclaves, vessels, Euro containers, reactors, agitator vessels, holding tanks, drying towers etc.
- Decontamination
- Disinfection (with chemical additives)
- Cleaning the interior of large diameter pipework with deployment sledge

Design features

- Minimum pressure losses result in high efficiency.
- Coherent water jets for max. cutting performance and distance.
- Wear-resistant, infinitely variable braking system. The adjusting mechanism is dirt-protected.
- Compact and corrosion-resistant housing
- High reliability due to simple and low-maintenance design.
- Freely suspended operation possible

Simulation of tank cleaning

Homogenous and thorough cleaning is ensured by an optimal interaction of rotational movements combined with an adjustable speed.



Before

After



The cleaning action covers a wide area thanks to the rotating motion of the axes 1 + 2.



XL 1600-2
Version for pumping chemicals



XL 1600-2
Version for pumping chemicals
Additionally with gas tight encapsulation



Hot water
(85 °C)



Zone 0



Pressure-resistant

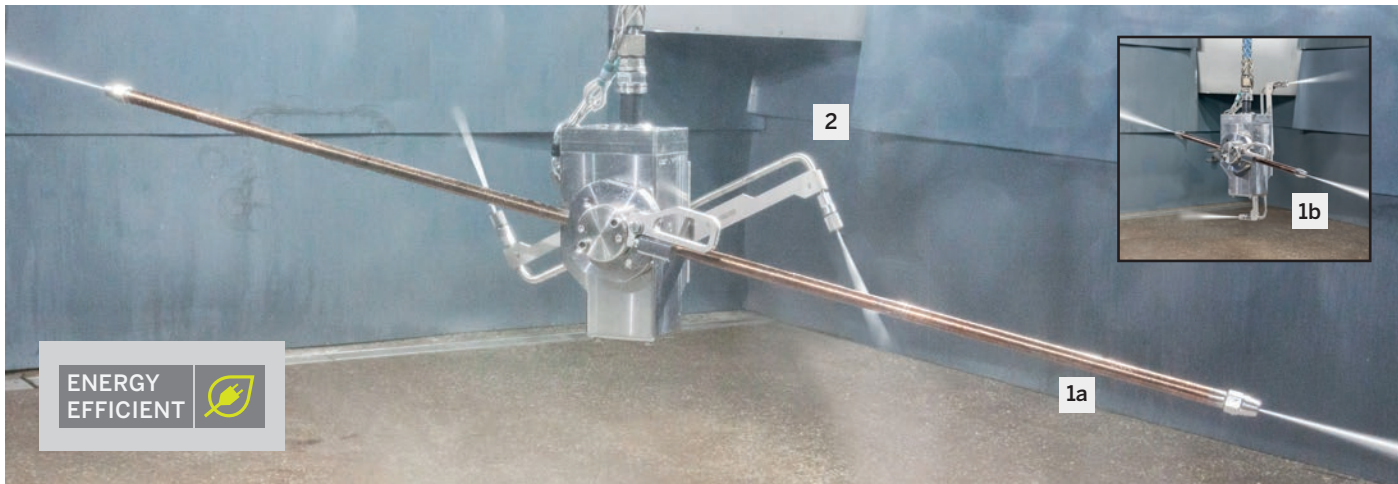


It is possible to pump
chemical media, e.g.
alkalis

Tank cleaning units	Operating pressure	Flow rate*	Min. tank access	Weight
L 1500 PLUS	up to 1500 bar	300 l/min*	min. 140 mm	11.5 kg
L 1500 PLUS ATEX – Zone 0	up to 500 bar	300 l/min*	min. 140 mm	11.8 kg
L 1800-2	up to 1800 bar	150 l/min*	min. 190 mm	10.3 kg
XL 1600-2	up to 1600 bar	250 l/min*	min. 190 mm	14.8 kg
XL 1600-2 Pumping chemicals	up to 1600 bar	250 l/min*	min. 190 mm	14.8 kg
XL 1600-2 Pumping chemicals gas tight	up to 1600 bar	250 l/min*	min. 205 mm	38.5 kg
XXL 1600-2	up to 1600 bar	500 l/min*	min. 300 mm	93.0 kg

* Energy-efficient flow rates with low pressure loss. Higher flow rates however are possible.

Aquamat® Select cleaning system for very large vessels



The cleaning time is reduced by an oscillating movement of the nozzle arm. The oscillation angle of the surface of the length (A) can be limited to 35° or 83°. The rotation around the vertical axis of the apparatus for the surface length (B) is preselected at 36° or 81°. When used in large containers (Fig. 1) the tank cleaning head is positioned at the vessel wall and cleans section by section.

- 1a Long blasting arm, oscillating motion
- 1b Short blasting arm, oscillating motion

- 2 Drive arm, powered by the jet reaction force

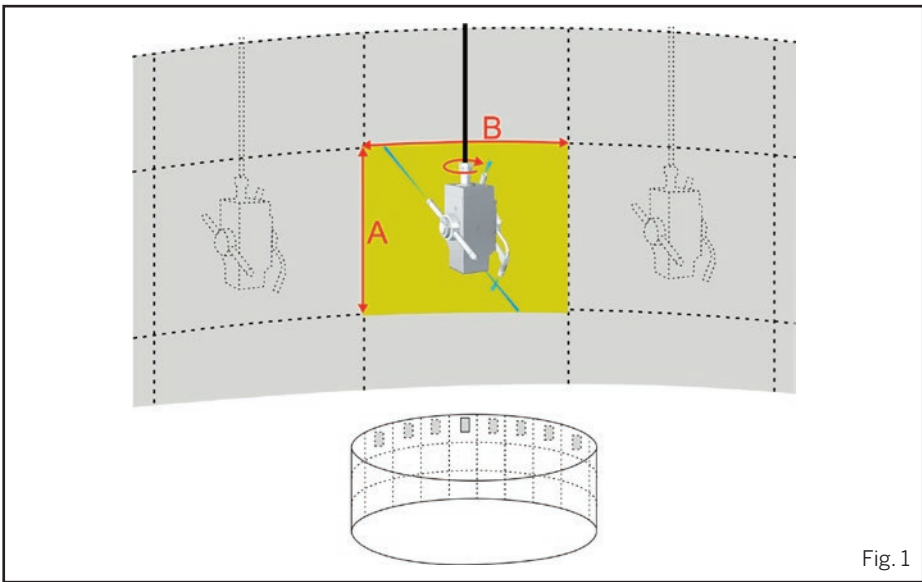


Fig. 1 - Very large diameter vessel

Variants to enable different cleaning positions (vessel top, bottom) are possible.

The drive of the Aquamat Select is provided by a second, reaction force powered nozzle arm. For the rotation mode, a wide range of nozzle inserts are used. This allows optimized cleaning time and efficiency.

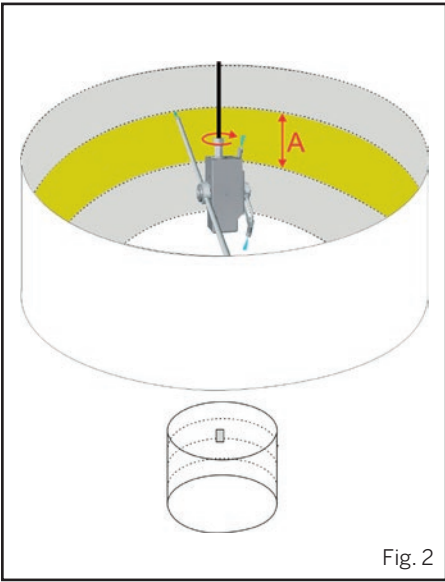


Fig. 2 - Large cylindrical vessel

In smaller diameter large cylindrical vessels (Fig. 2), the tank cleaning head is positioned centrally. The limits on the rotational motion around the vertical axis of the apparatus (B) are removed to enable the full 360°.

Nozzle holder arms for tank cleaning heads

Hammelmann can supply nozzle holder arms in various designs, lever actions and arm lengths to achieve the cleaning standard required at the specified performance parameters.

Particularly compact designs make cleaning through small openings possible.



Nozzle holder Type "V" arm for TCH "L"



Nozzle holder Type "S" arm for TCH "L"



Special version for smokestack cleaning



Extension arm from 110 mm to 1100 mm



Nozzle holder Type "L" arm for TCH "XL"



Nozzle holder Type "S" arm for TCH "XL"



Nozzle holder Type "V" arm for TCH "XL"

Accessories for tank cleaning heads



Deployment pipes
To stabilise the tank cleaning unit. Recommended for use when the unit is freely suspended by the hose with the unit brake adjusted to maximum.



Protective covers
Impact resistant plastic covers for tank cleaning units and nozzle holder arms.



Protective cage
Manufactured from rust and acid resistant stainless steel with rubber-coated frame sections. Offers all-round protection when fitted with type "Z" or "S" nozzle holder arms in conjunction with an impact resistant cover for the arm.

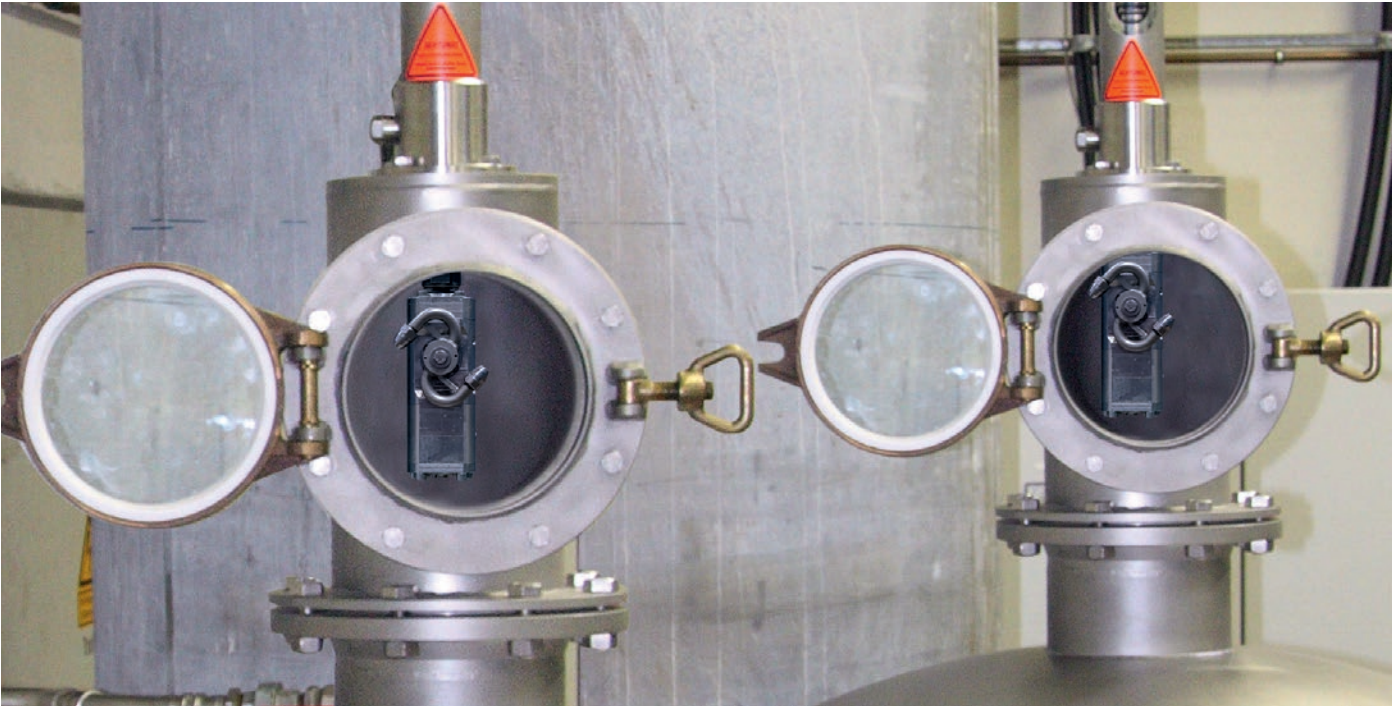


Sledge type guides
Guides to enable tank cleaning units to be used for pipe cleaning. The unit is mounted in the centre and a swivelling pulling eye is provided. Optional "kick plate" available so that the assembly self-propels through the pipe.

Aquarex® tank cleaning devices

Hammelmann custom-built special devices for cleaning the insides of various different tank and vessel designs.

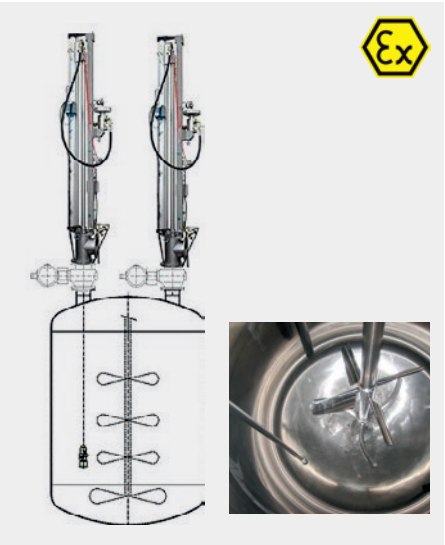
Here are a few examples:



Lance hose system
The lance can be rotated, swivelled and extended and is attached onto a manhole. The tank cleaning device is lifted and lowered using a crank handle.



Lance hose system
The lance is positioned over the manhole by the mobile chassis. The lance can be manually rotated, swivelled, retracted and extended.



Twin lance system
The entire cleaning device is powered by high pressure water and oil-free compressed air. (With chain drive as an alternative for a stroke of 4.5 m or more.)



Lance system
With integrated ball valve for permanent installation. The automatic tank cleaning unit remains in the vessel during production.



Lance system
Manually extendable, tilting lances. The nozzle standoff distance is adjusted by a crank drive and chain.



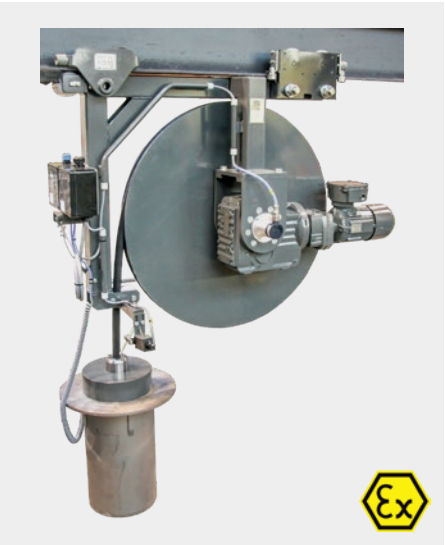
Telescopic lance system
The lance is attached onto a manhole. It can be manually rotated, swivelled, retracted and extended. It is pulled out by its own weight.



Gastight lance system
Four-stage telescopic lance driven by high pressure water. The cleaning device is controlled and monitored by a freely programmable PLC.



Hose reel system with weatherproof cabinet
The cleaning positions are freely programmable and controlled by the process plant controller.



Hose reel system in standing or suspended design
The cleaning positions are freely programmable and controlled by the process plant controller.

Aquarex® tank cleaning devices



Hose reel system with jib
Electrically driven hose reels. The jib is manually positioned above the opening and lowered onto the cleaning port by handheld control. The cleaning positions are freely programmable and controlled by the process plant controller.



Hose reel system with cantilever
Electrically driven hose reel. Can be manually rotated and swivelled at the flange. Available with various cantilever designs.



Gastight hose reel system
The control of the operation of the system is by PLC with a frequency converter for the reel electric motor.



Gastight hose reel system



Hose reel system



Swivellable telescopic cylinder
The four-stage telescopic cylinder can be turned up to 180 degrees, swivelled 90° max. and can be extended up to 4 metres.



Cleaning system for very large vessels
The system is designed for cleaning vessels up to 20 m in diameter. It is lowered into the vessel and fixed in position by three extendable support arms. The workarms with hydraulically driven rotor nozzles turn in a horizontal plane by means of a turntable, extend or retract hydraulically and swivel vertically powered by hydraulic cylinders.



Lance system - moved hydraulically/pneumatically actuated



Lance system - moved and actuated pneumatically



PIPE CLEANING

Pipe cleaning

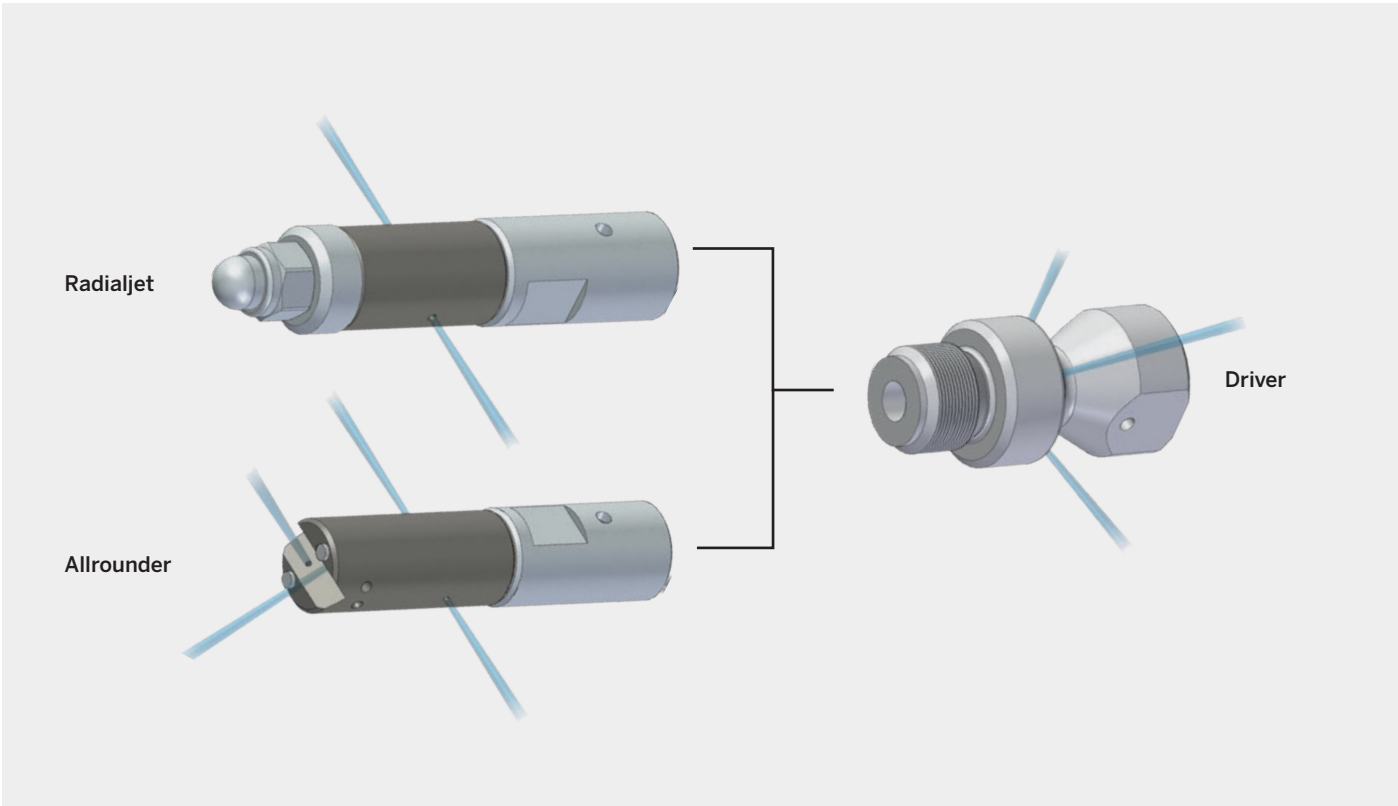
Turbojets	36 – 37	Nozzle holders for pipe cleaning	44
Flexible and rigid lances	38	3D pipe cleaners	45
Push and pull nozzles	39	Pipemaster hose rotating system	46
Rotor jets for pipe cleaning	40 – 41	Drill pipe cleaning, heat exchanger cleaning	47
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Guide skids for rotor jets	43	Foot switches and foot valves	49



App for nozzle calculation
Free app for iOS, Android, Blackberry and your browser
Water Jetting Calculator: hammelmann.com/app

Turbojets

Turbojets have a high speed rotating nozzle body which prevents “striping” inside the pipe. The rotation of up to 20,000 r.p.m. is effected by the reaction force of the water jets.



- Radialjet**

Radial jets have 90° bores to clean and polish pipes.

Typical applications

To remove scale from partially blocked pipes and heat exchanger tubes
- Allrounder**

Allrounders have, in addition to the efficiency of the Radial jet, front facing bores.

Typical applications

To clean partially and fully blocked tubes and heat exchanger

Driver

The driver is installed as an adapter between the high pressure lance or hose and the Radial jet/Allrounder. The driver has 3 angled rear facing bores and moves the nozzle into the pipe using the reaction force of the water jets.

Up to 1500 bar – free spinning

	Turbojet Ø	Tube diameter	Nozzles	Flow rate
	12 – 28 mm	15 – 60 mm	2 x radial	30 – 62 l/min
	Turbojet Ø	Tube diameter	Nozzles	Flow rate
	18 – 22 mm	20 – 50 mm	2 x radial 2 x axial	40 l/min

Up to 2500 bar – free spinning

	Turbojet Ø	Tube diameter	Nozzles	Flow rate
	15 – 20 mm	18 – 45 mm	2 x radial	25 – 32 l/min

Driver

	Diameter of drive nozzle	Flow rate	Pressure
	13 – 19 mm	6 – 51 l/min	1000 – 3000 bar



Flexible and rigid lances / Push and pull nozzles



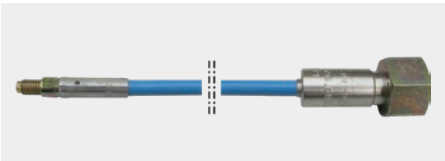
Lances

High and ultra high pressure lances as gun barrel extensions or for cleaning heat exchanger tubes.

For use with a blasting gun or foot valve

Operating pressure: 1000; 1200 bar
Length: 6; 10; 15; 20 m
Nominal i/d: 4; 6 mm

Flexible lances



For use with a hose or foot valve

Operating pressure: up to 3000 bar
Length: 6, 10, 15, 20 m
Nominal i/d: 4, 5, 6 mm

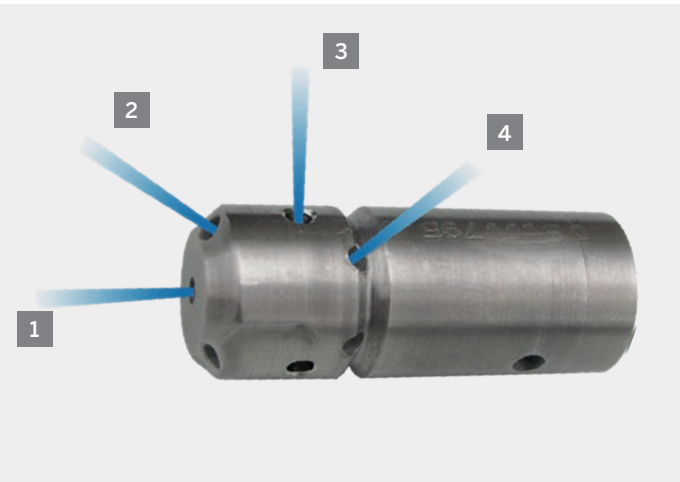
Rigid lances



For use with a blasting gun or foot valve

Operating pressure: up to 3000 bar
Length: 6, 10, 15, 20 m
Nominal i/d: 2.5; 5; 8; 10; 13; 16 mm
OD: 6.35; 10; 14; 18.5 mm

Push and pull nozzles



- 1**
Cleaning completely blocked tube in axial direction.

3
90° radial jets for maximum cleaning and cutting efficiency.
- 2**
Push jets remove material from in front of the nozzle. When using flexible lances only employ in conjunction with pull jets.

4
Pull jets remove any material behind the nozzle while pulling the lance and nozzle into the pipe.

	Flexible Lances		Rigid Lances
	Minimum pipe inner diameter	Operating pressure Internal thread	Operating pressure External thread
	12 mm Ø	up to 1200 bar M8	up to 2500 bar M6 x 0.75
	17 mm Ø	up to 1000 bar M10 x 1	up to 3000 bar M10 LH
	20 mm Ø	up to 1640 bar M14 x 1.5 LH	up to 2500 bar M14 x 1.5 LH
	26 mm Ø	up to 3000 bar M14 x 1.5 LH	up to 3000 bar M14 x 1.5 LH
	33 mm Ø	up to 500 bar M22 x 1.5 DKO-S	–
	40 mm Ø	up to 1800 bar M22 x 1.5 DKO-S	–
	55 mm Ø	up to 1400 bar M36 x 2 DKO-S	–

Rotor jets for pipe cleaning

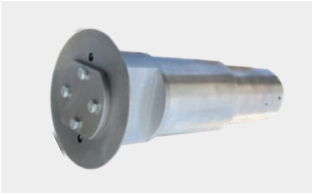
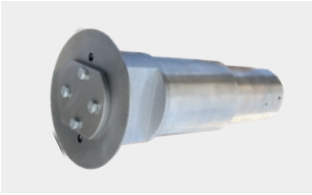


Rotor jets for pipe cleaning

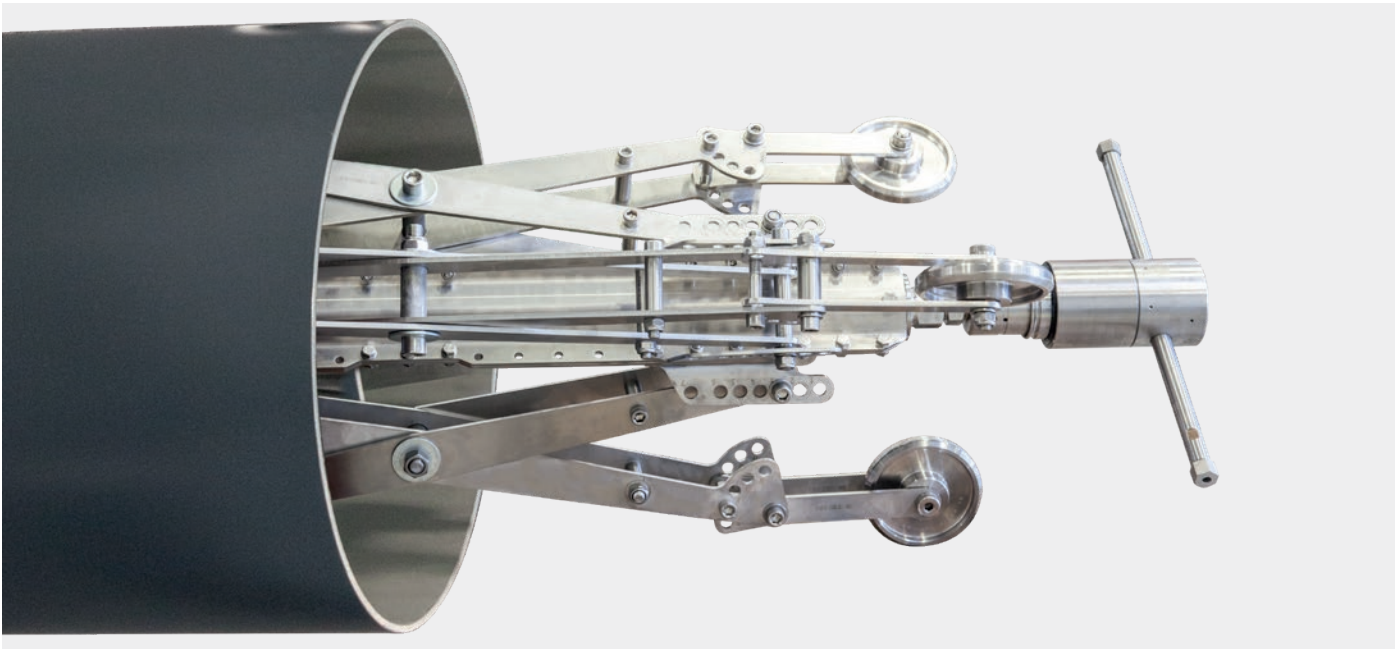
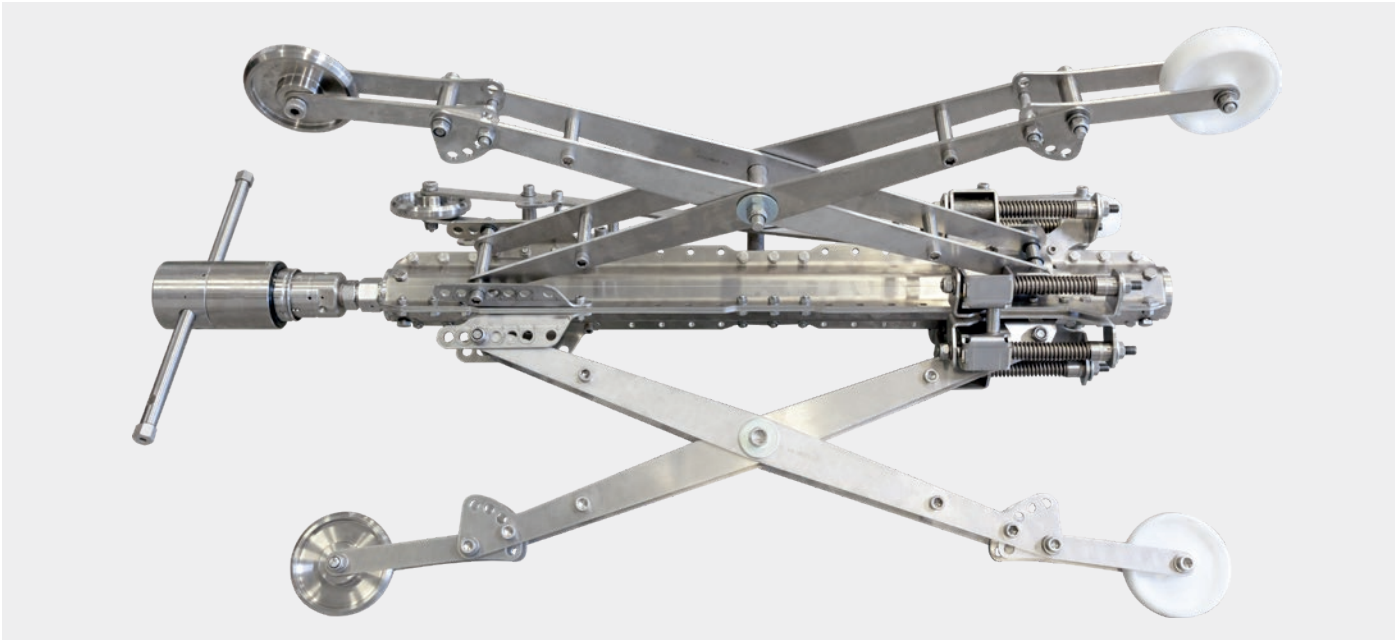
- For use with mechanically deployed cleaning devices
 - Stainless steel housing
 - Built-in eddy current brake and cooling jacket in dustproof enclosure
- Wear-resistant rotary joint with labyrinth seal
 - Axial and radial nozzle arrangement for cleaning tubes
 - With protective cover as an option

Typical applications

- Coating and rust removal
- Pipe and smokestack cleaning
- Cleaning of partially blocked pipes, boilers and smokestacks

	Rotor jet diameter	Length	Max. op. pressure	Max. flow rate	Nozzles	Connection thread
	53 mm	186 mm	1000 bar	60 l/min	4 x radial	G 3/8 internal
	58 mm	238 mm	1600 bar	200 l/min	2 x radial 2 x push 2 x pull	M36 x 2 DKO external
	78 mm	170 mm	1600 bar	50 l/min	2 x radial 2 x push 2 x pull	M14 x 1.5 LH internal
		170 mm	2500 bar	32 l/min		
	58 mm	174 mm	3200 bar	50 l/min	4 x radial 2 x pull	M14 x 1.5 LH internal
	128 mm	303 mm	1500 bar	120 l/min	2 x radial 2 x push 2 x pull	M24 x 1.5 DKO external
		247 mm	3000 bar	60 l/min		M30 x 2 internal
	130	418 mm	1500 bar	200 l/min	4 x radial	M36 x 2
	166	635 mm	1600 bar	400 l/min	2 x push	M36 x 2

Centralizer for rotor jets



Centralizer for rotor jets

The centralizer enables rotor jets to be deployed centrally in a pipe.

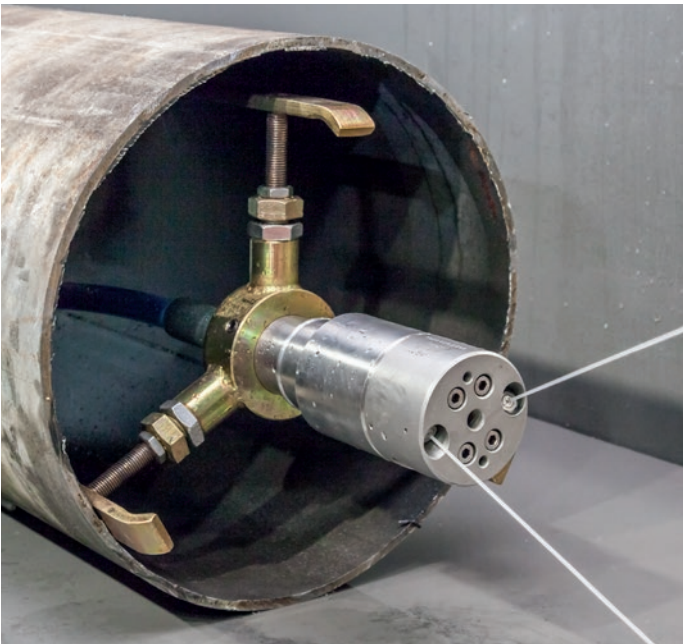
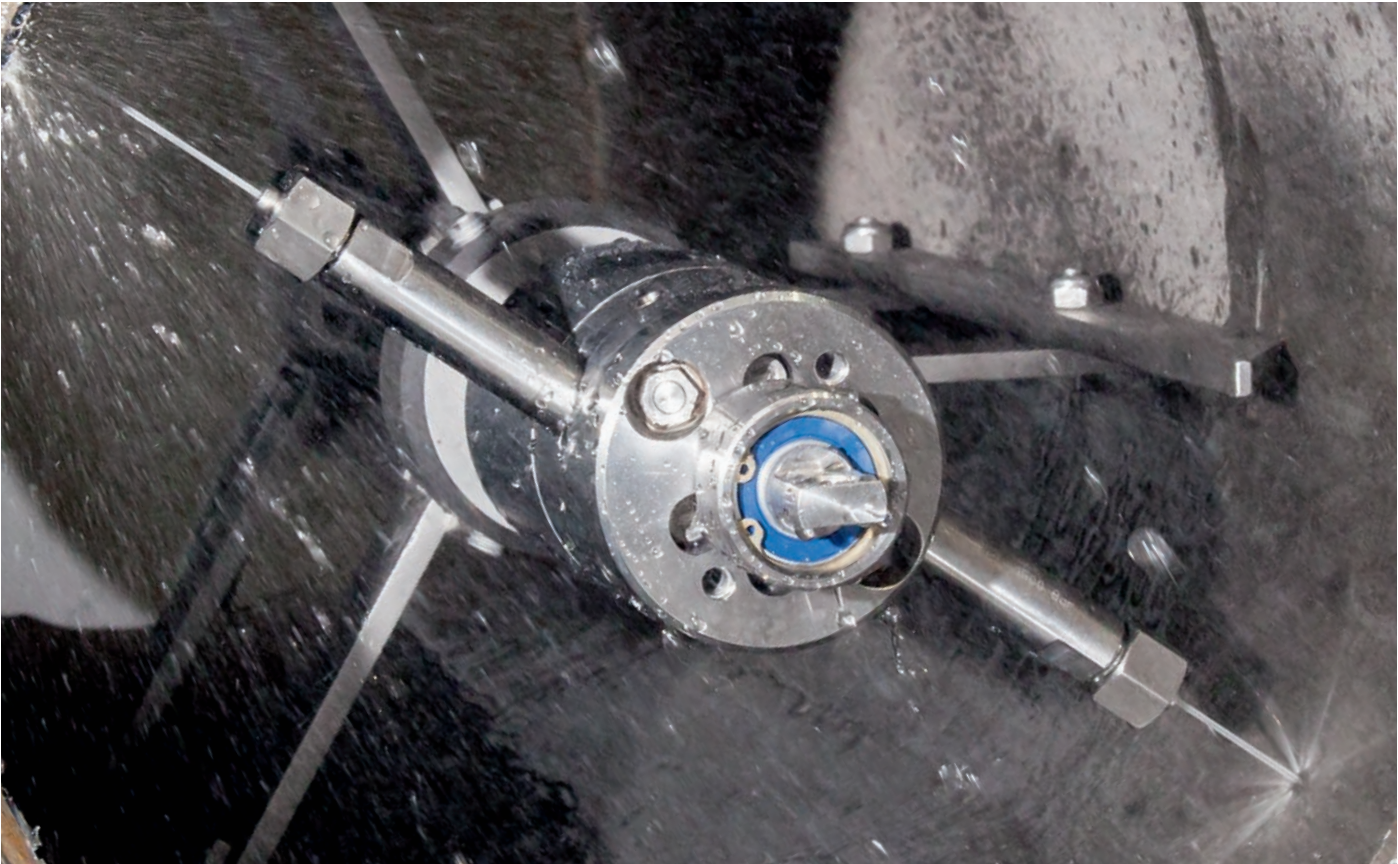
The steplessly adjustable scissor arms of the spreading mechanism allow cleaning of all pipe diameters from 450 mm to 1400 mm. A conversion kit for 250 mm to 400 mm is available as an option.

The centralizer comprises the following main components:

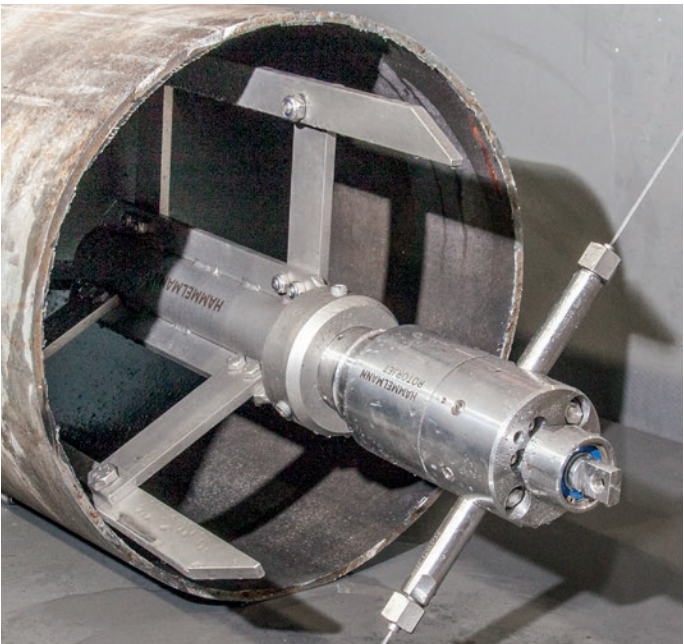
- Central guide pipe with mounting for rotor jet and hose
- Spring loaded adjustable assembly with three scissors, joints and rollers.

The centralizer carriage is made primarily of stainless steel and the rear rollers of hard, shock resistant plastic. Rotor jets are selected separately.

Guide skids for rotor jets



The skids can be adjusted to fit various pipe diameters. A swivelling pulling eye is fitted to the rotor jet.



For pipe-Ø : 125 – 2800 mm

Nozzle holder for pipe cleaning

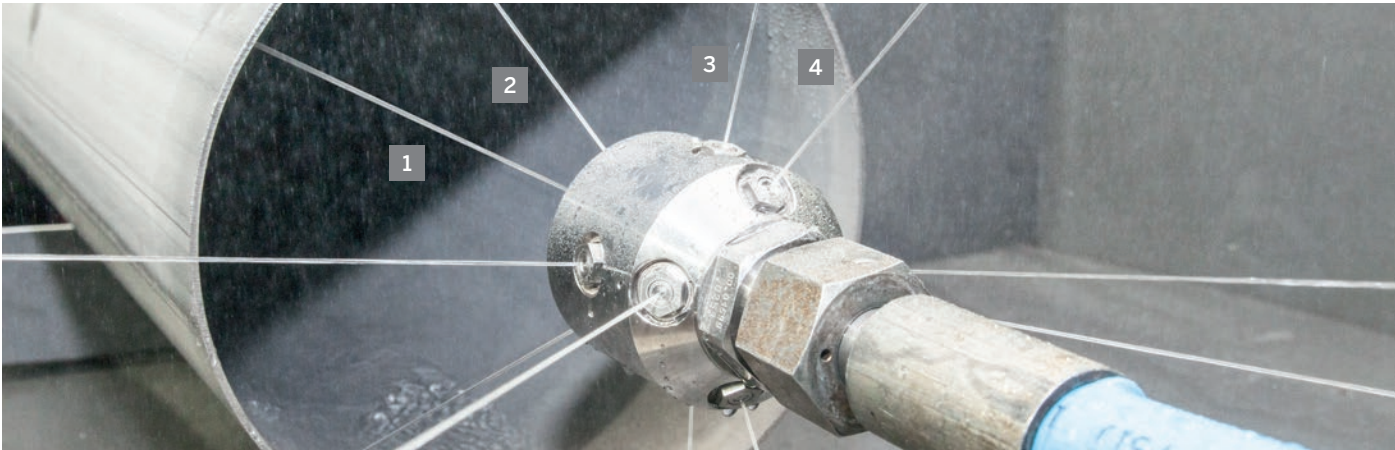
For use in conjunction with a hose rotating system to remove soft and hard deposits from pipes.

Nozzle holder

We produce a wide variety of nozzle holders for use with the rotating hose reel or hose rotating system (Pipemaster).

Typical applications

- Partially and fully blocked pipes
- Deposits on the inner wall
- Hard materials



1 Axial nozzle 2 Push nozzles 3 Radial nozzles 4 Pull nozzles

	Nozzle holder diameter	Operating pressure	Nozzles		Connection thread
			Quantity	Adjustment	
	55 mm	up to 1800 bar	7	2 x pull 2 x radial 2 x push 1 x axial	M 24 x 1.5 DKO-S or M 36 x 2 DKO-S
	65 mm	up to 1800 bar	5	2 x pull 2 x radial 1 x axial	M 24 x 1.5 DKO-S or M 36 x 2 DKO-S
			7	2 x pull 2 x push 2 x radial 1 x axial	
	80 mm	up to 1800 bar	7	2 x pull 2 x push 2 x radial 1 x axial	M 24 x 1.5 DKO-S or M 36 x 2 DKO-S
	90 mm	up to 1600 bar	19	6 x pull 6 x push 6 x radial 1 x axial	M 36 x 2 DKO-S

3D pipe cleaners

3D pipe cleaners are basically tank cleaning units mounted in sledge type guides for pipe cleaning. They are used for removing particularly hard scale deposits. Operating on two axes with a "kick plate" they

automatically move through the pipe as the scale is blasted loose. Alternatively where access is available they can be pulled through the pipe.



	Type	Nozzle arm	Operating pressure	Flow rate	Minimum pipe i/d
	L 1500 PLUS	18 mm S arm, 2 nozzles	up to 1500 bar	150 l/min	300 mm
	XL 1600-2	35 mm S arm, 2 nozzles	up to 1600 bar	250 l/min	320 mm
	XXL 1600-2	13 mm S arm, 2 nozzles	up to 1600 bar	500 l/min	470 mm



Sledge type guides

Guides to enable tank cleaning units to be used for pipe cleaning. The unit is mounted in the centre and a swivelling pulling eye is provided. Optional "kick plate" available so that the assembly self-propels through the pipe.

Pipemaster hose rotating system

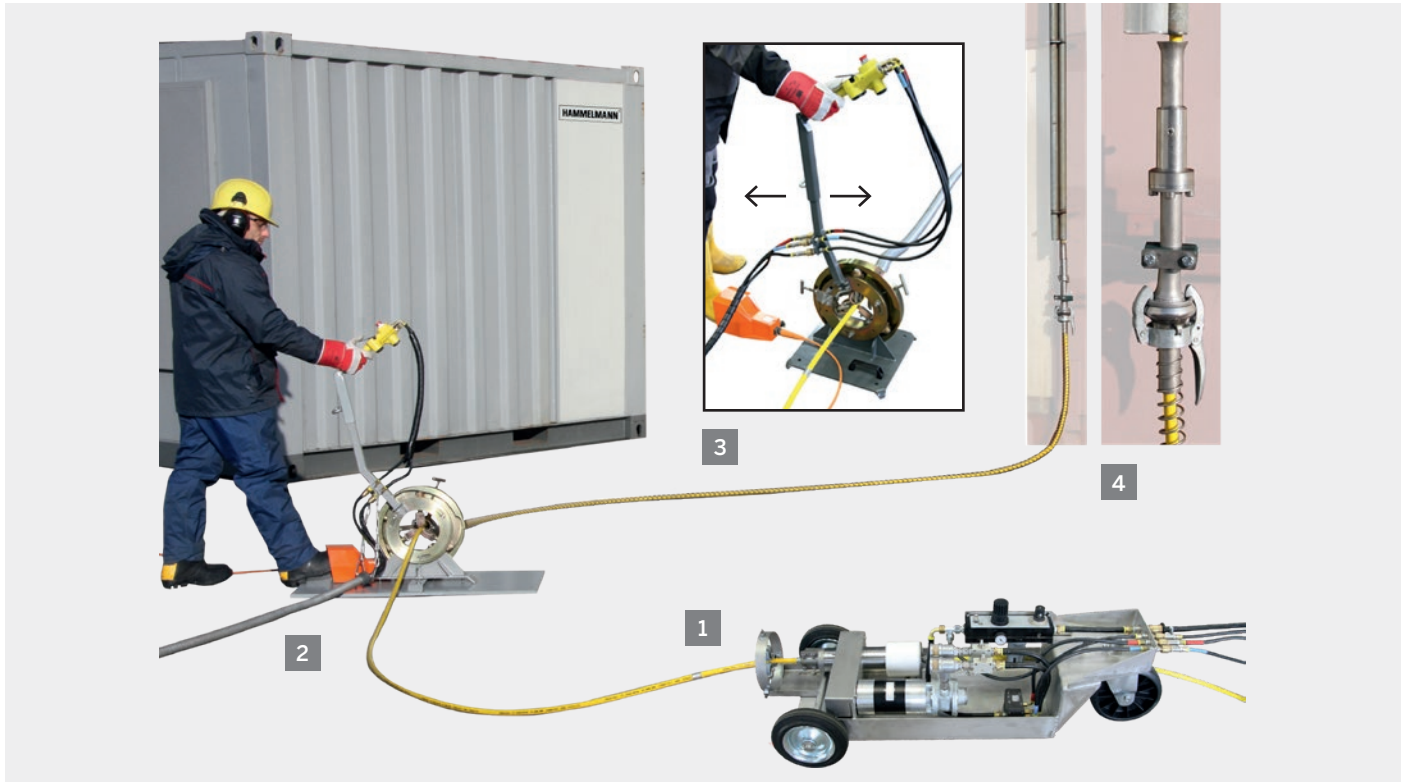
The Pipemaster is a manually operated, high pressure hose rotating system. It is used to remove both soft and very hard deposits from the insides of pipes and pipelines including those with bends and vertical sections.

As an alternative to self-rotating nozzles, the rotary action is achieved by rotating the high pressure hose.

The low rotation speeds of the high pressure hose are ideal to remove hard deposits. The device is easy to operate.

Hose internal diameter 8 and 12 mm
Op. pressure: up to 3000 bar

Hose internal diameter 20 mm
Op. pressure: up to 1600 bar



1 Hose rotating unit

A high pressure supply hose line is fixed between the pump and the rotary joint on the hose rotating unit.

A second hose connected to the rotary joint runs via the deployment unit into a protective hose leading to the positioning device at the workpiece. The rotation of the second high pressure hose around its longitudinal axis is effected by a chain drive from a pneumatic motor to the rotary joint. The rotation speed can be smoothly adjusted by throttle check valves.

The rotating unit is driven by 110 m³/hr of compressed air at 2.8 bar and comprises a pneumatic motor with a gearbox, a pneumatic maintenance unit, the high pressure rotary joint and a pneumatic control system.

2 Hose deployment unit

Actuating the control lever of the unit causes the hose to start rotating which produces the forward and backward movement.

The deployment speed is a maximum of 1.6 m/min and it is smoothly adjustable by means of the control lever.

3 Moving direction

Changing the angle of the three wheels that press onto the hose will cause the hose to move forward (deploy) or backward (retract). The hose deployment unit is mounted on a sturdy base plate and comprises the height adjustable control lever to deploy or retract the hose as well as the remote control to operate the hose rotating unit.

4 Positioning device

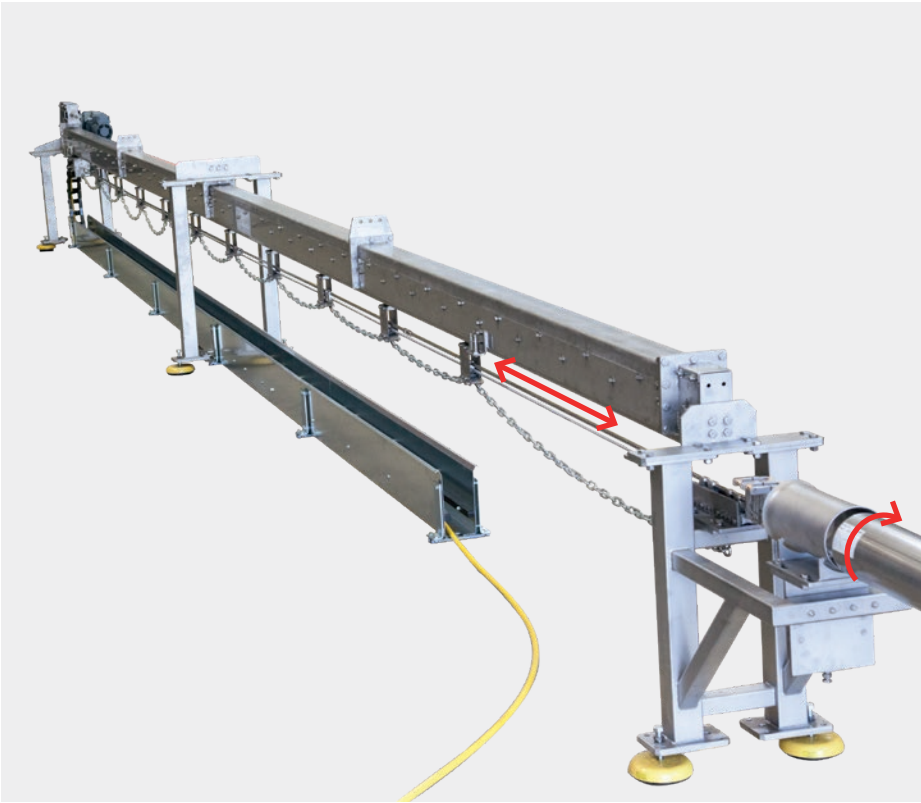
A non-rotating protective hose is fitted between the hose deployment unit and the positioning device. This enables operation in pipes that are difficult to access.

The positioning device enables easy and secure insertion of the hose into the pipe.

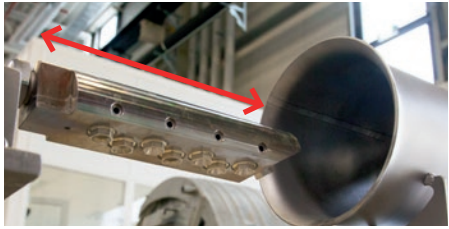
The blasting guard prevents a pressurised nozzle from being accidentally pulled out of the pipe.

The positioning device shown here is for use with pipes up to 40 mm i/d.

Pipemaster – Drill pipe cleaning



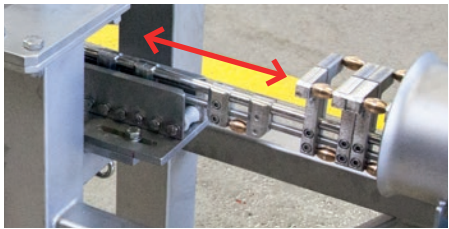
Cleaning device for internal cleaning of drill pipes of various internal diameters. A spray bar on a lance moves axially into the rotating tube.



Fan jet spray bar

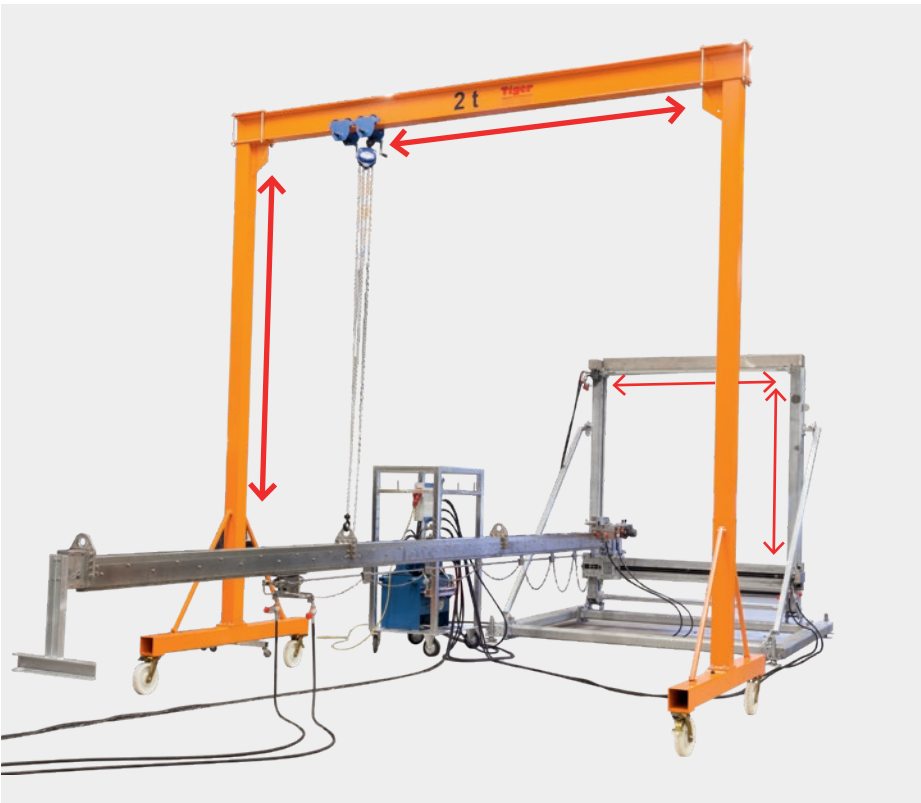


Rotating tube

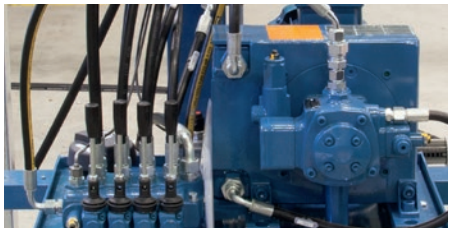


Lance guide

Pipemaster XL – Heat exchanger cleaning



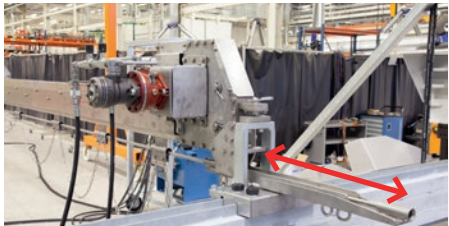
Cleaning device for horizontal interior cleaning of heat exchanger tubes. A rotating lance is hydraulically brought into position and moved into the heat exchanger tube.



Hydraulic control



Rotating lance



Feed unit – lance

Revolving hose reel

The unit cleans tubes with a diameter ≥ 70 mm. It is the ideal high pressure hose drive and rotating system for use where limited access prevents the use of a rigid lance system.

The mobile unit comprises a hose reel with powered deployment and retraction as well as a rotational drive.

The flexible hose is rotated and pushed into the tube by the powered hose reel.

All movements are electrically powered. The unit is controlled from a portable remote control panel.

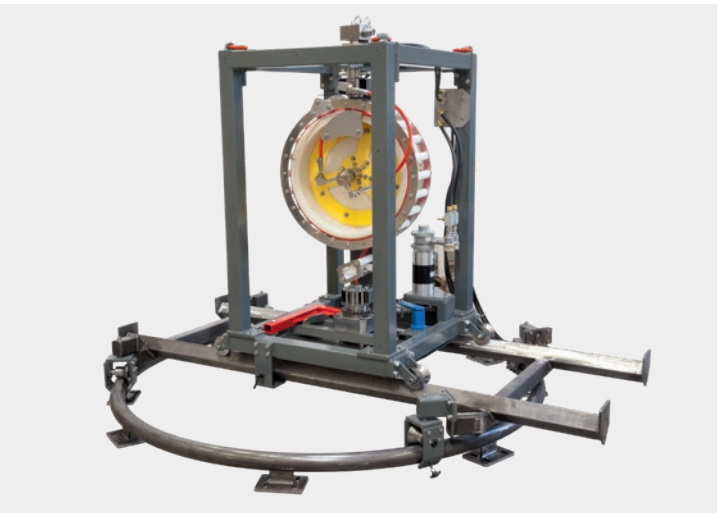


Electrically driven unit

- Op. pressure: 1600 bar – 3000 bar
- Hose nominal i/d: 5, 12, 20 mm
- Hose length: 100 m
- Rotation speed: 0 – 20 r.p.m. adjustable
- Drive speed: 0 – 25 r.p.m. adjustable



Hydraulic version



Pneumatic version

Foot switch and foot valve (as per PL "e" in accordance with safety standard EN 13849)



- Electrical foot switch to control the high pressure.
- Housing and protective hood in Gd-Al alloy
- Connection: 4-pole plug with dust cap
 - Protection class: IP 67 in accordance with DIN 40050
 - Extra-stable base for increased stability
 - Rubber feet
- Height: 145 mm
Width: 160 mm
Length: 240 mm
Weight: 2.8 kg

High safety level (HSL)

HSL foot switches and foot valves are rated to performance level "e" in accordance with safety standard EN 13849. These robust units are in modular design and suitable for operation in hazardous zones.

If the operation of a cleaning device requires both a mechanical shut off valve and an electrically actuated on/off valve installed at the high pressure pump these functions can be performed with the HSL foot valve.

Foot switches and foot valves are components of a modular design system and as such have the same safety characteristics.

Another great advantage of the modular design concept is the fact that there are numerous ways of combining options of foot switches, mechanical shut off valves and electro mechanical foot valves within the product group.

Foot switch



Foot valve



HSL M
Mechanical version



HSL ME
Electro mechanical version



HSL BYPASS
Bypass version



WATER JET CUTTING

Cold cutting

Mobile water jet cutting	51
Industrial water jet cutting	52

Cutting devices and nozzles

Materials that are difficult to cut require the use of a water jetting nozzle with an abrasive entrainment chamber.

A high pressure water nozzle inside the assembly creates a water jet. This pressurised water jet travels through the entrainment chamber at high speed to a focusing nozzle dragging the air in the chamber

with it and creating a vacuum. Abrasive material is fed into the side of the chamber under air pressure. The abrasive particles are sucked into the air around the water jet and accelerated into the water stream to emit from the focusing nozzle.

Mobile water jet cutting



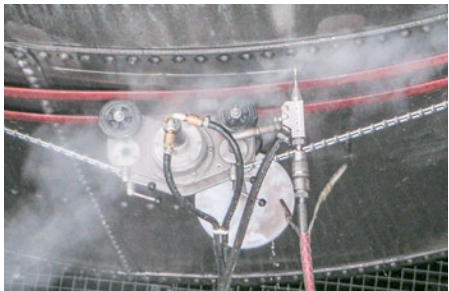
Guide rail

To make straight cuts the guide chain is attached to a 2 m long guide rail.



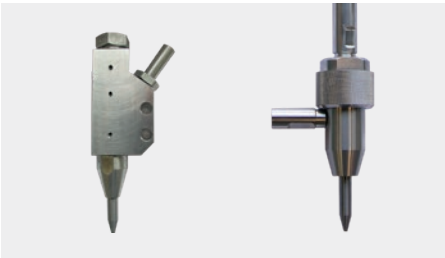
Carrier trolley

The carrier trolley speed is manually controlled by a pneumatic system. Cutting speed and positioning speed are individually controlled.



Nozzle carrier mounted on a rail

The abrasive entrainment nozzle assembly is mounted on a pneumatically driven carrier trolley which runs on a tensioned guide chain allowing a constant traverse speed to be achieved.



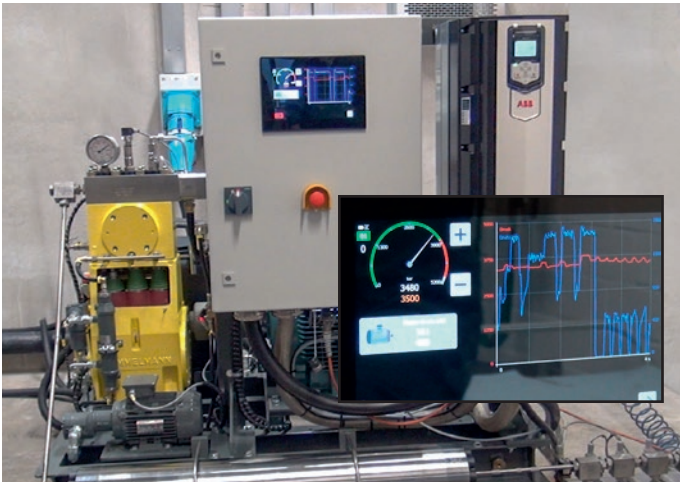
Cutting nozzles

Op. pressure: 1500 – 4000 bar
Flow rate: 10 – 40 l/min

Applications:
 Concrete cutting, steelwork cutting, cutting table, i.e. cutting shapes in metals, glass, plastics, ceramics etc.

Industrial water jet cutting with high energy efficiency

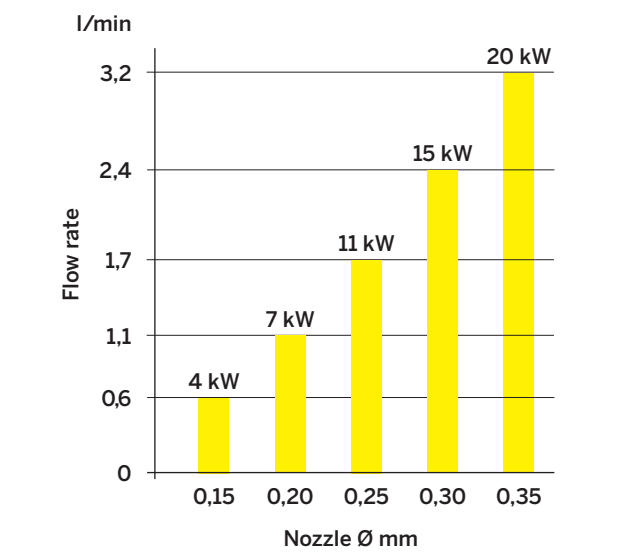
The new cutting unit with reluctance motor has no need for complicated valve technology and is compatible with all cutting tables thanks to direct pressure control.



Matched power requirement

Hammelmann high pressure pumps make particularly economical use of the energy employed. With these high pressure systems it is possible to use the exact motor power necessary for the actual cutting task in progress. Additionally the high mechanical and volumetric efficiency of the cutting pump result in considerable energy savings.

Energy usage of a cutting nozzle with a coefficient of discharge of 0.7 and an operating pressure of 3800 bar.



Long service life

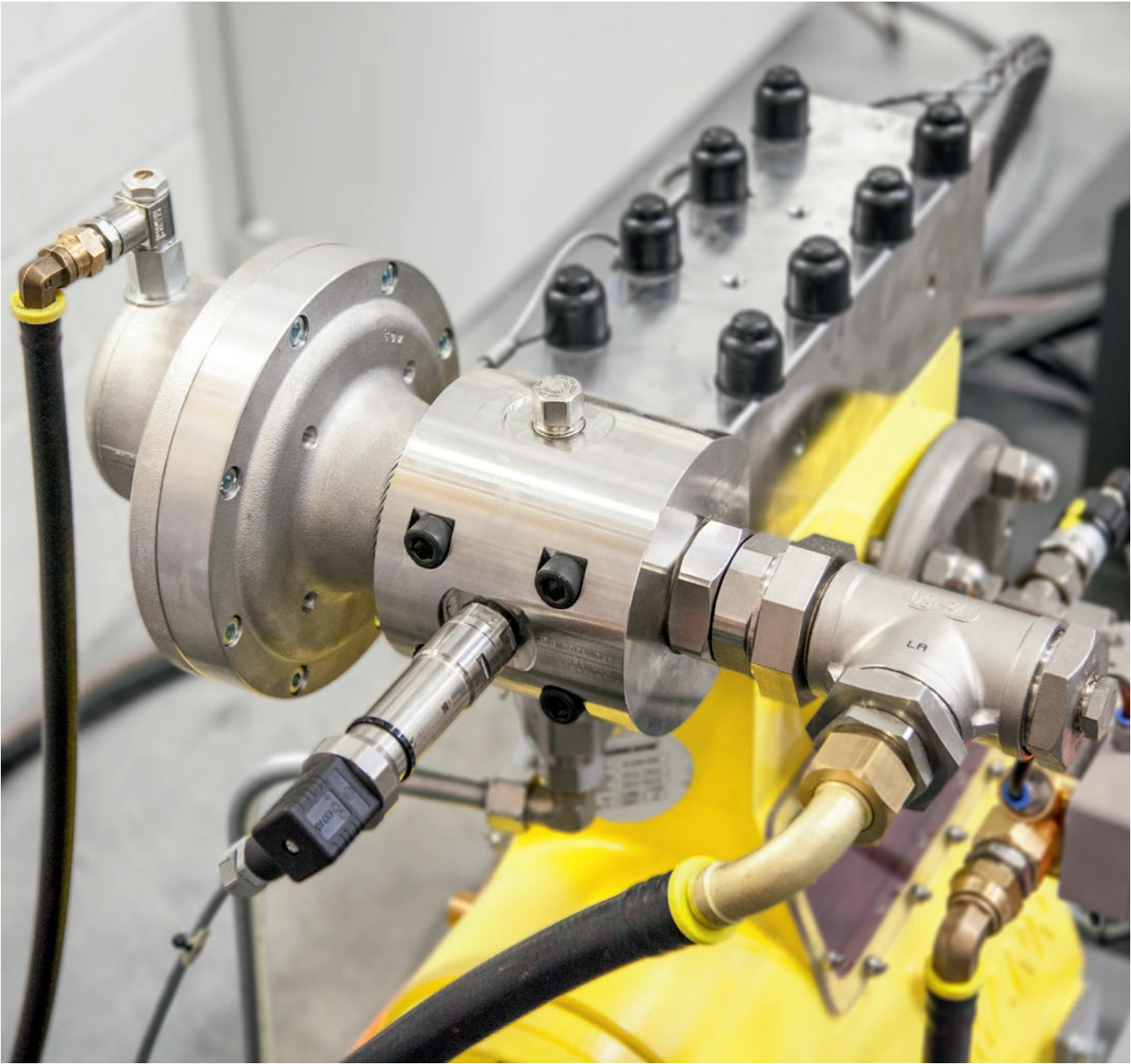
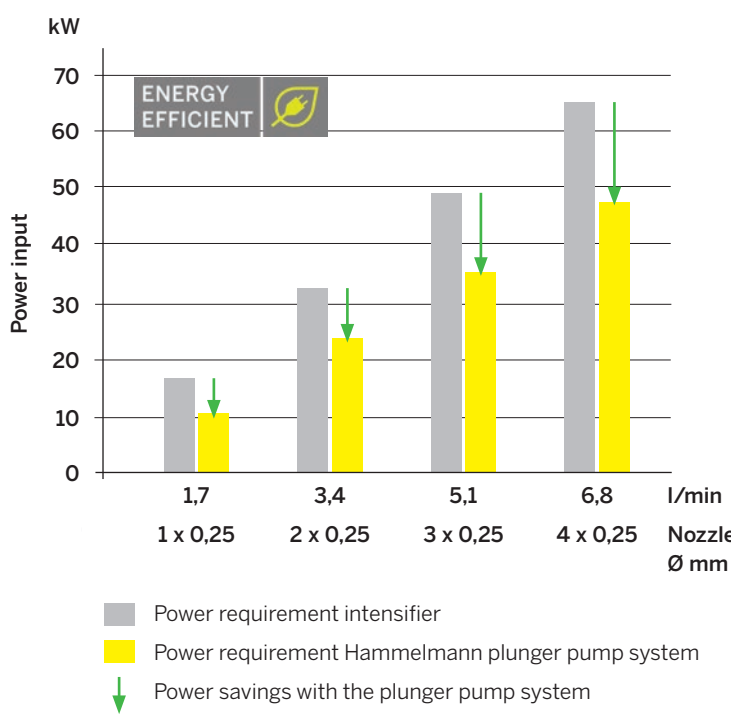
Intelligent design, the use of high-strength materials and precision manufacturing of the components result in a long service life at pressures up to 4000 bar.

Big savings on energy costs

Water jet cutting appliances often use oil hydraulically driven intensifiers. Whereby only about 60% of the energy drawn is in effect used for the regulation and provision of the actual required cutting performance. An enormous energy loss.

The directly driven Hammelmann plunger pumps distinguish themselves, in comparison to intensifiers with load sensing systems, by a higher degree of efficiency of up to 30%.

Comparing energy requirements of intensifiers with load sensing systems and Hammelmann plunger pumps using 1 to 4 cutting nozzles, each with an orifice diameter of 0.25 mm and an operating pressure of 3800 bar.



VALVES, WATER HYDRAULICS AND ACCESSORIES

Valves, water hydraulics and accessories

Systems for pressure and impulse testing	54	Pulsation damper, high pressure hoses	59
Hydroforming	55	Nozzle inserts	60
Valves	56 – 58	Personal protective equipment	61

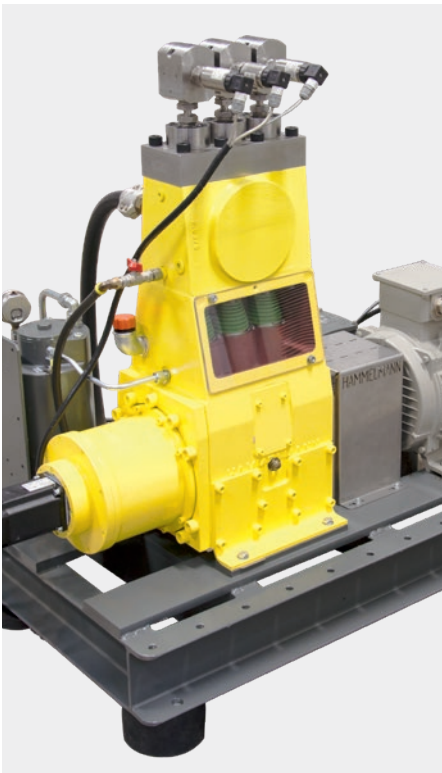
Systems for pressure and impulse testing



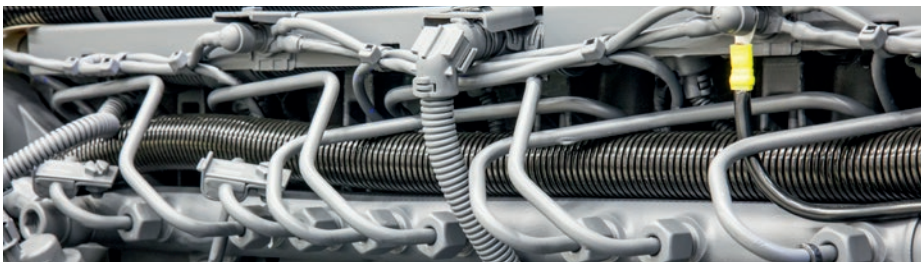
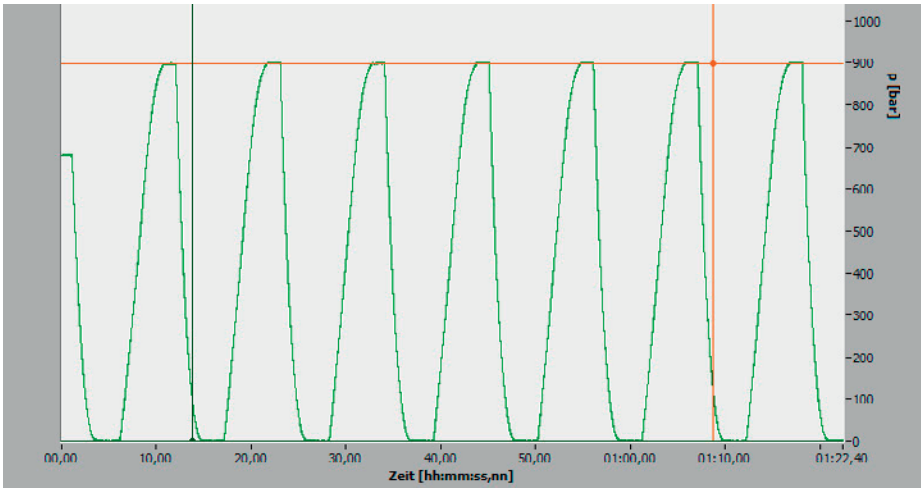
Ultra modern HP pump based systems with fine-tuned valve and control technology enable pressure and impulse testing to be carried out for a wide range of applications.

Hammelmann provides special solutions to meet individual requirements. These testing systems are rounded off by recordings of measurements and their documentation.

Pressure tests up to 600 bar for large boilers and piping systems in power plants.



Pressure and impulse testing of vessels, valves and controls in the petrochemical industry



Impulse testing for common rail components

Hydroforming



Precise and robust valves enable system providers to fit out their machines with advanced equipment in terms of metal forming. Hammelmann provides directional valves, overflow valves, pressure

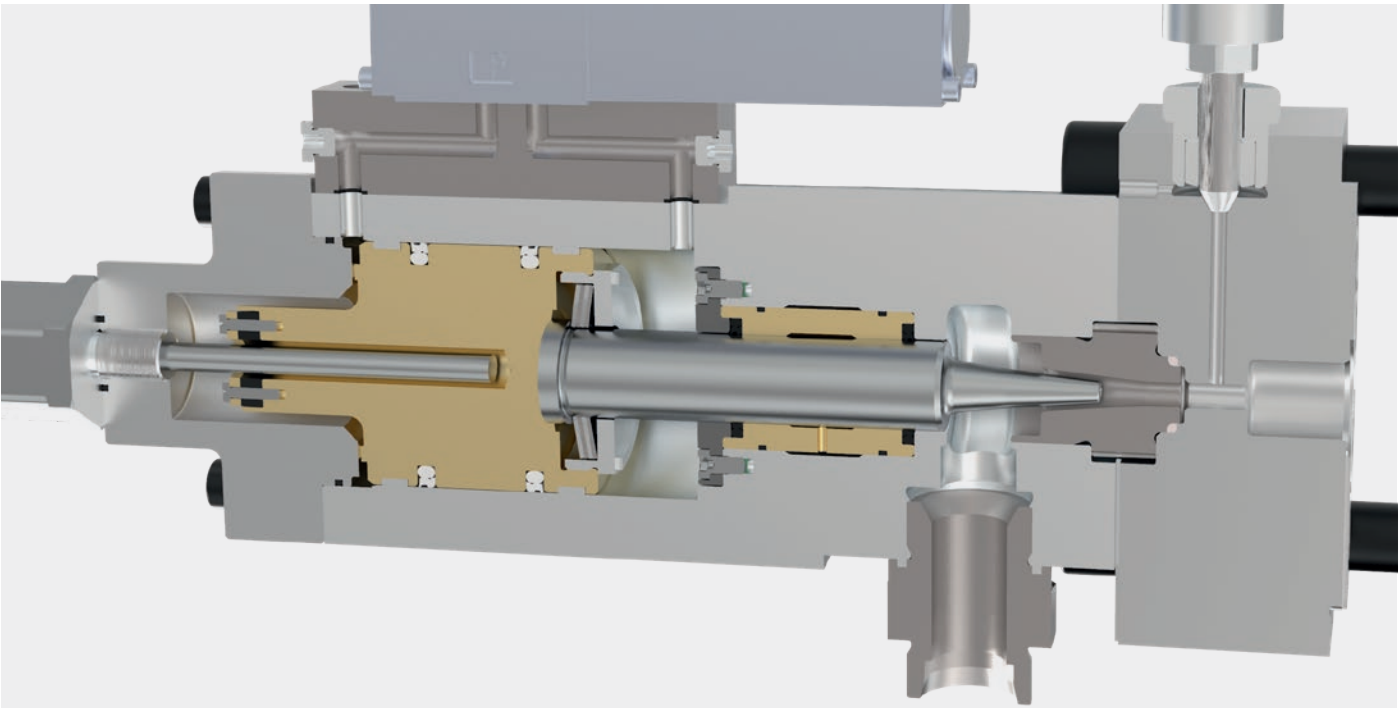
limitation valves and safety valves as well as a variety of combinations allowing for forming pressures of up to 3000 bar.



Pressure regulating valve with servo control



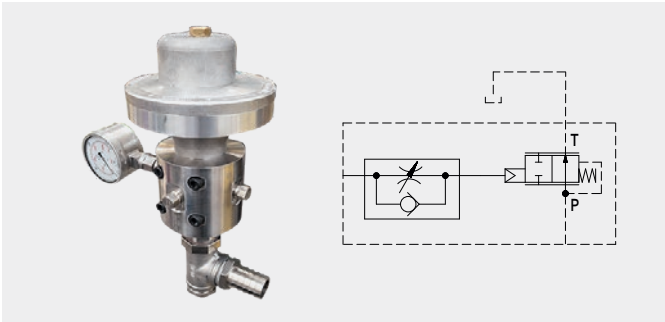
Non-return valve for high flow rates



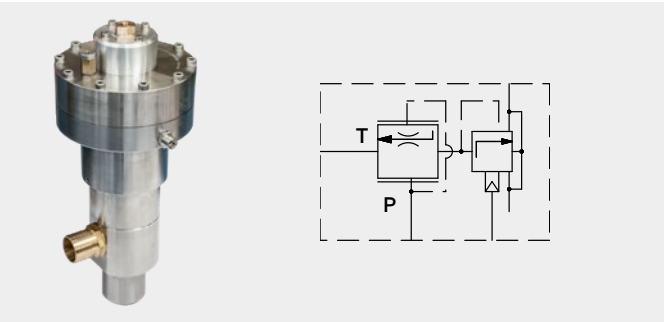
The valve with servo control regulates the flow rate during hydroforming for a process-optimized pressure curve.

Valves

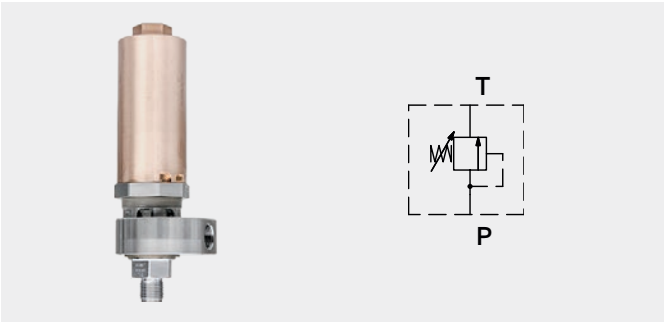
Hammelmann provides a wide range of high pressure valves, which stand out for their precision, reliability and modern technology. Use of the latest materials ensures a high level of safety and durability.



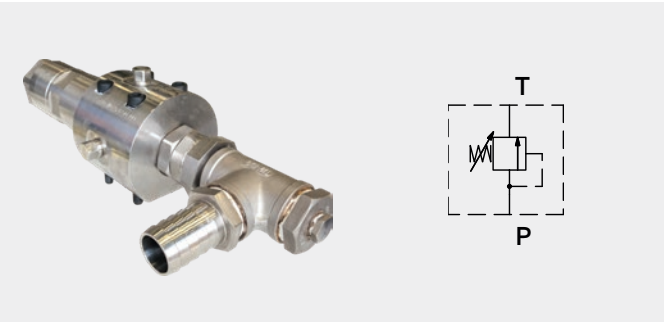
Pressure regulating valves up to 1800 bar



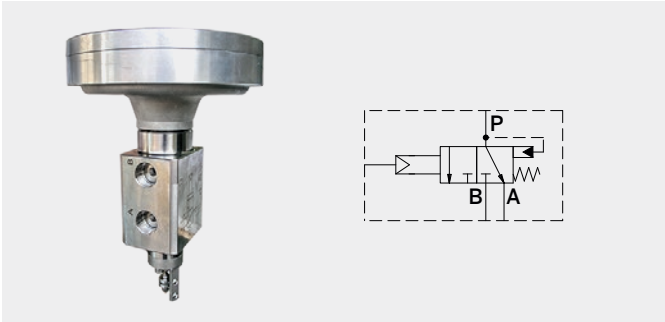
Pressure regulating valves up to 4000 bar



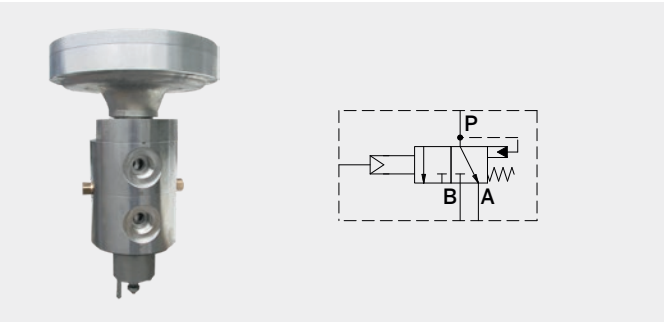
Safety valves up to 3000 bar



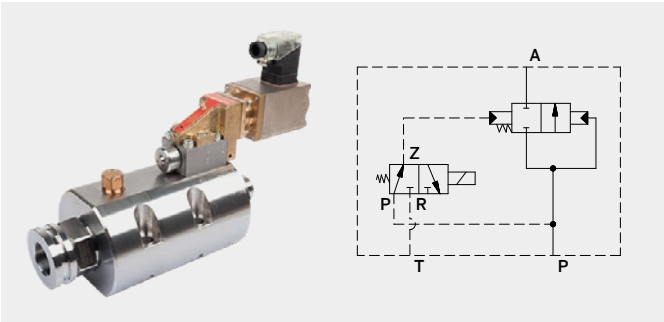
Safety valves up to 1800 bar



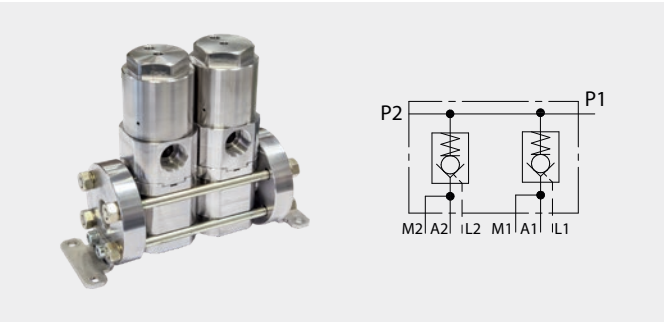
3/2 way valves up to 3000 bar



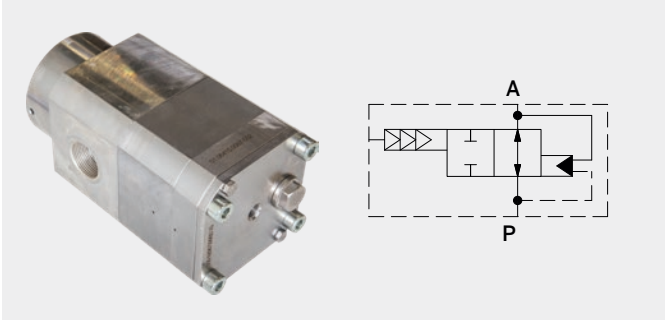
3/2 way valves up to 1500 bar



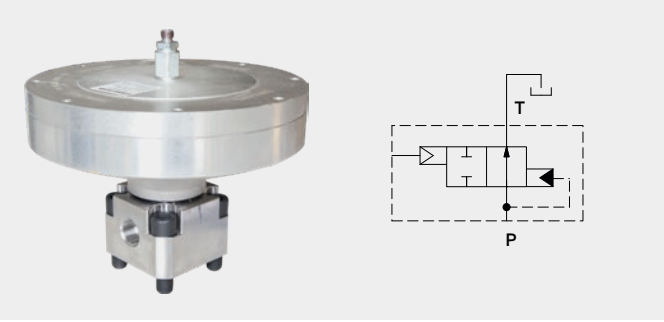
2/2 way solenoid actuated valves up to 800 bar



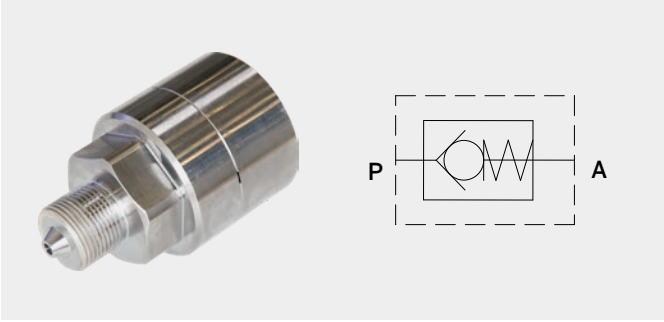
2/2-way shut-off valves as a modular expandable control block up to 1250 bar



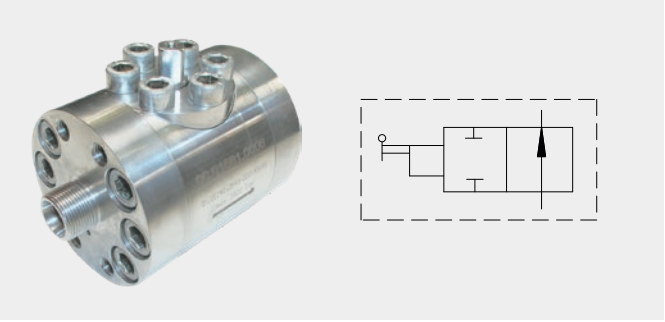
2/2 way valves up to 4000 bar



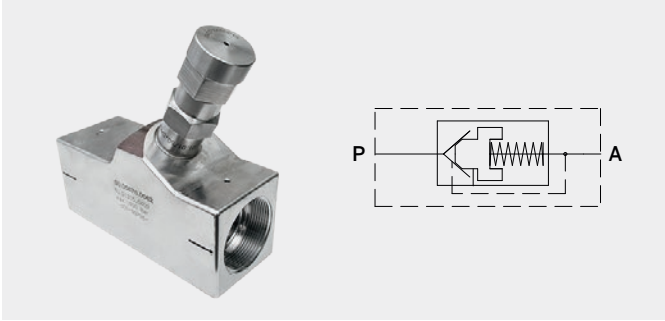
Bypass valves up to 4000 bar



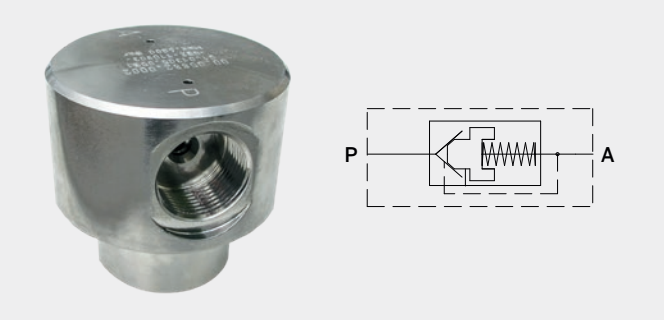
Non-return valves up to 4000 bar



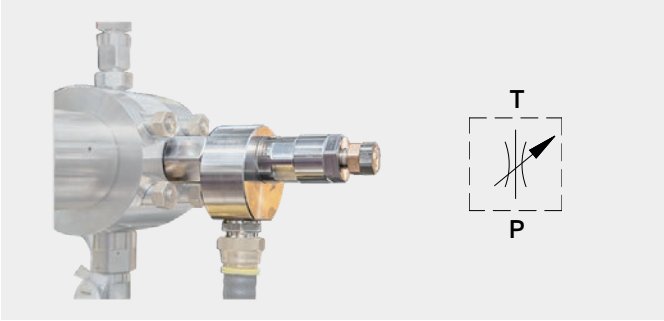
High pressure ball valves up to 1800 bar



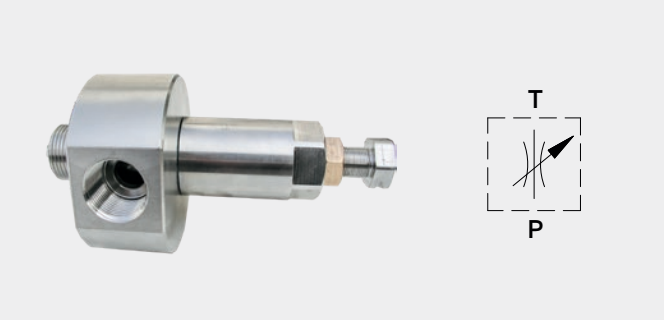
Pressure maintaining valves up to 1800 bar



Pressure maintaining valves up to 4000 bar



Adjustable energy dissipating nozzles up to 1800 bar



Adjustable energy dissipating nozzles up to 3000 bar

Valves

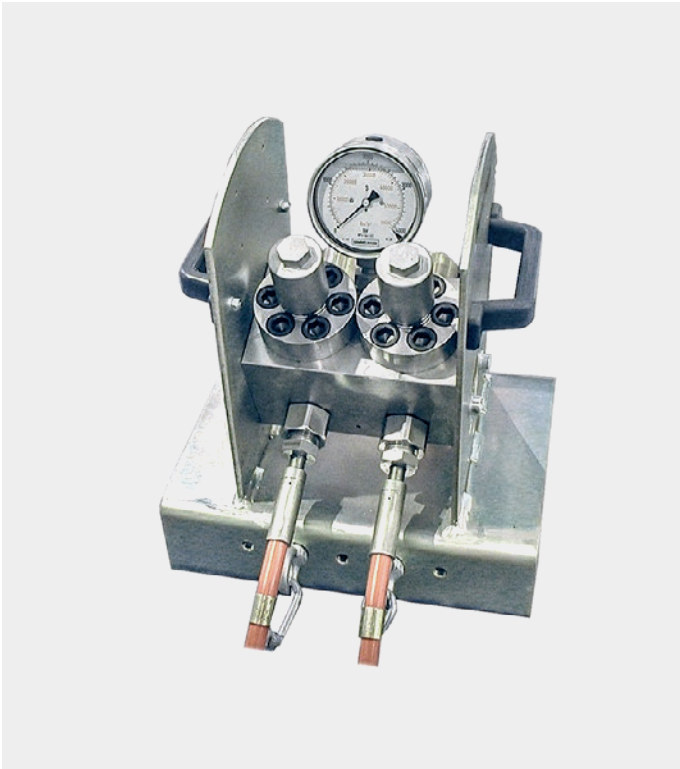
Hammelmann combines high pressure valves for various system requirements. This leads to a high efficiency of the high pressure pumps used together with high pressure systems. Key emphasis is placed on safety, functionality and high utilisation.



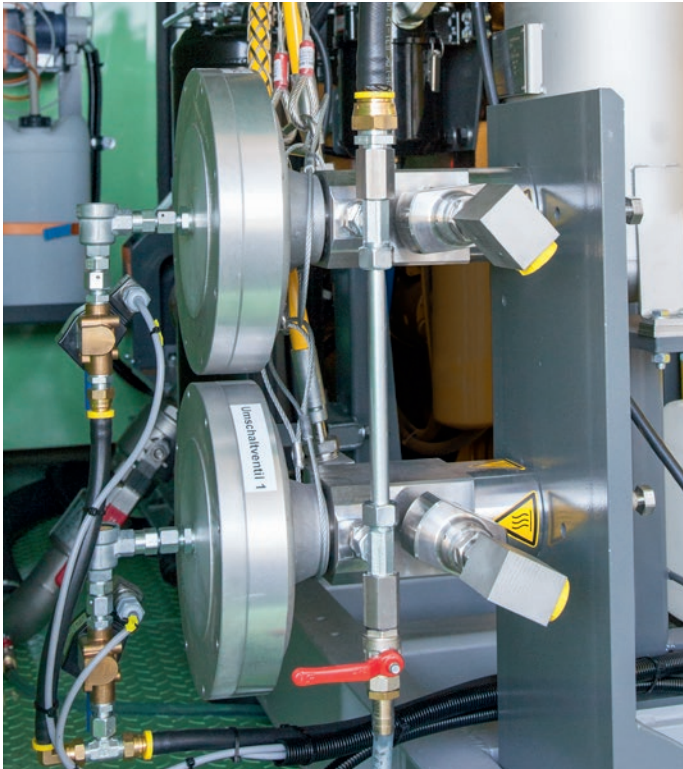
Control block with six 2/2 way solenoid actuated valves



Control block for four high pressure consumers



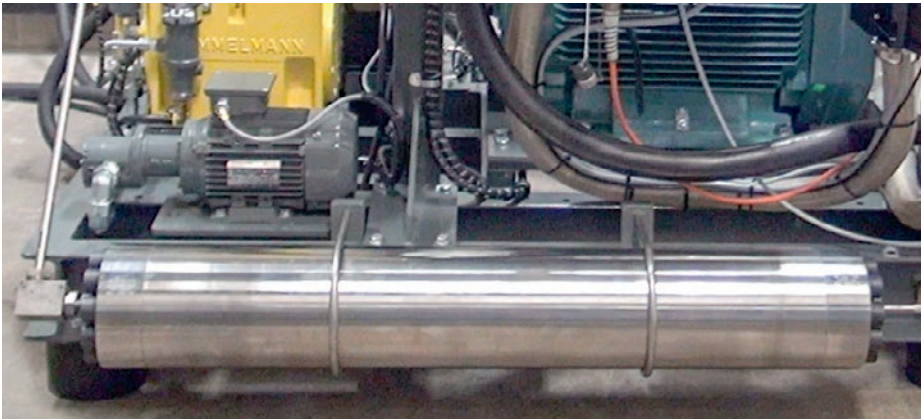
Pressure controlled switching valve



Changeover valve for two blasting guns

Pulsation damper

For use in units with high frequencies, cutting units, deburring units, pressure test facilities, etc..



Pulsation dampers reduce the pulsations in the flow line on the pressure side as well as in the complete pipeline systems. Thus the operating characteristics of the pump and the switching valves will improve. At the same time the pipeline system will be spared. For every use the pulsation damper must be harmonised with the high pressure pump.

Fluidgroup	Operating pressure	Volume
I	up to 1000 bar	up to 4 liters
II	up to 4000 bar	up to 2.5 liters

High pressure hoses

Nominal i/d: DN 5 – 25 mm
Operating pressure: 150 – 3200 bar
Hose length: 0.6 – 40 m

To enable us to offer the high standard of Hammelmann quality, we assemble ultra high pressure hoses in our certified workshop.

Accessories for hoses

- Hose arresters
- Protective hoses
- Hose caddy
- Snap connectors
- Swivel connectors
- Hose fittings
- Suction hose couplings
- Hose bridges



Wide selection of high pressure hoses



Hose caddy



Snap couplings

Nozzle inserts



TYPE: A ROUND JET
Op. pressure: up to 2000 bar
Efficiency factor: 0.95
Material: Steel
Nozzle: 0.4 – 4.9 mm



TYPE: B FAN JET
Op. pressure: up to 2000 bar
Efficiency factor: 0.67
Material: Steel
Nozzles: 0.8 – 3.0 mm



TYPE: C ROUND JET
Op. pressure: up to 400 bar
Efficiency factor: 0.92
Material: Steel
Nozzles: 0.4 – 4.6 mm



TYPE: D FAN JET
Op. pressure: up to 400 bar
Efficiency factor: 0.67
Material: Steel
Nozzles: 0.4 – 4.6 mm



TYPE: E ROUND JET
Op. pressure: up to 2500 bar
Efficiency factor: 0.92
Material: Steel
Nozzles: 0.25 – 1.2 mm



TYPE: G ROUND JET
Op. pressure: up to 2500 bar
Efficiency factor: 0.92
Material: Steel
Nozzles: 0.25 – 1.2 mm



TYPE: H ROUND JET
Op. pressure: up to 2500 bar
Efficiency factor: 0.75
Material: Steel/sapphire
Nozzles: 0.25 – 1.0 mm



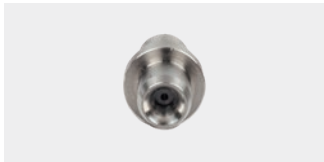
TYPE: I ROUND JET
Op. pressure: up to 3000 bar
Efficiency factor: 0.7
Material: Steel/sapphire
Nozzles: 0.4 – 1.1 mm



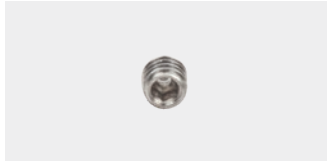
TYPE: K ROUND JET
Op. pressure: up to 2500 bar
Efficiency factor: 0.75
Material: Steel/sapphire
Nozzles: 0.3 – 1.0 mm



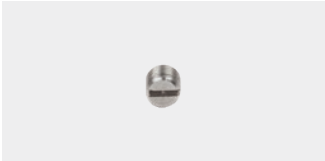
TYPE: L ROUND JET
Op. pressure: up to 1200 bar
Efficiency factor: 0.95
Material: Steel
Nozzles: 1.0 – 3.9 mm



TYPE: M ROUND JET
Op. pressure: up to 2500 bar
Efficiency factor: 0.95
Material: Steel/ceramic
Nozzles: 1.0 – 3.9 mm



TYPE: N ROUND JET
Op. pressure: up to 2500 bar
Efficiency factor: 0.63
Material: Steel/sapphire
Nozzles: 0.2 – 1.0 mm



TYPE: O ROUND JET
Op. pressure: up to 2500 bar
Efficiency factor: 0.63
Material: Steel/sapphire
Nozzles: 0.3 – 1.05 mm



TYPE: P ROUND JET
Op. pressure: up to 3000 bar
Efficiency factor: 0.71
Material: Steel/sapphire
Nozzles: 0.15 – 1.5 mm



TYPE: R FAN JET
Op. pressure: up to 3000 bar
Efficiency factor: 0.67
Material: Steel
Nozzles: 0.3 – 1.2 mm



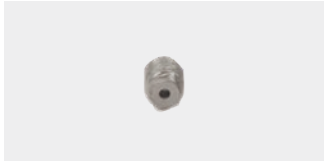
TYPE: S ROUND JET
Op. pressure: up to 3000 bar
Efficiency factor: 0.95
Material: Steel
Nozzles: 1.0 – 1.8 mm



TYPE: T ROUND JET
Op. pressure: up to 3500 bar
Efficiency factor: 0.72 - 0.92
Material: Steel/diamond
Nozzle : 0.15 – 1.00 mm



TYPE: U ROUND JET
Op. pressure: up to 4000 bar
Efficiency factor: 0.7
Material: Steel/sapphire
Nozzles: 0.4 – 4.9 mm



TYPE: W ROUND JET
Op. pressure: up to 3000 bar
Efficiency factor: 0.95
Material: Steel
Nozzles: 0.25 – 0.5 mm

Personal protective equipment



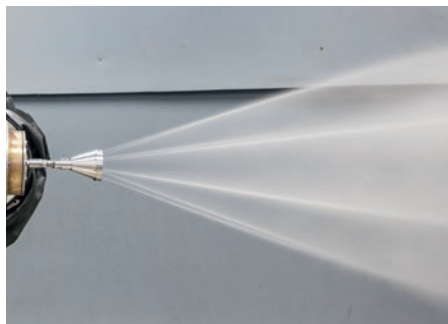
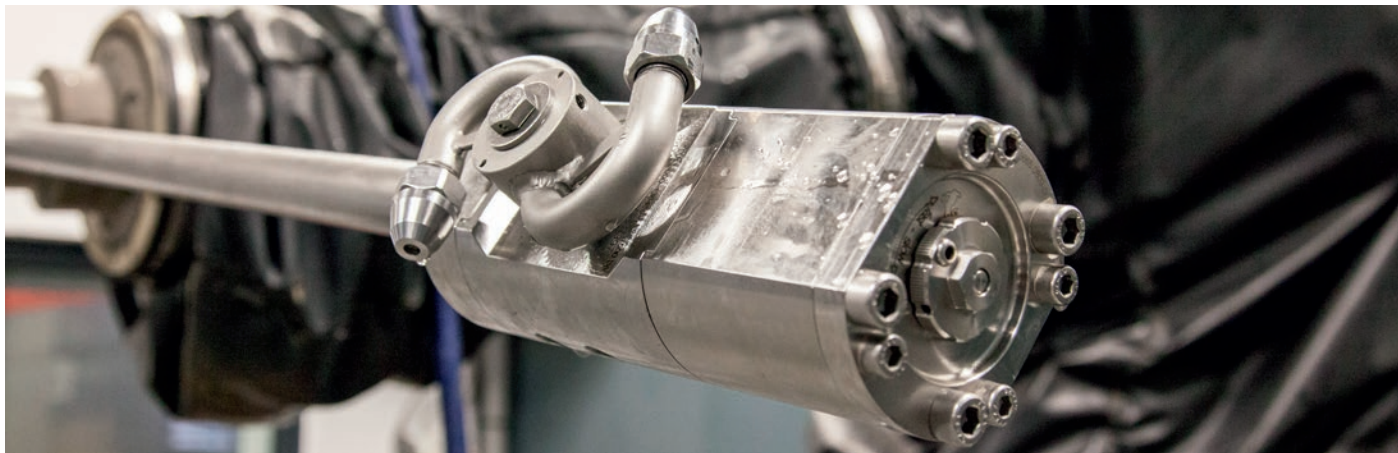
1 Protective suit made of robust polyester with polyurethane coating in accordance with standard EN 343
2 Safety helmet
3 Safety boots
4 Hose protection, attached to the connection to the lance/blasting gun

Protective clothing for water jets up to 3000 bar operating pressure



1 Jacket with hand protection
2 Trousers
3 Apron
4 Hand and forearm protection
5 Gaiters

Technology Centre



In our state-of-the-art Technology Centre, we test whether you can benefit from using water blasting tools and if so, how.

Theoretical support for practical trials is provided by a CFD program. This software enables flow characteristics within nozzles and bores to be calculated.

Analysis equipment is available to examine the test samples. Thanks to the precise results obtained from the various test phases, actual working procedures can be optimised.

For a fixed day rate, the Technology Centre can be at your disposal. This offer includes

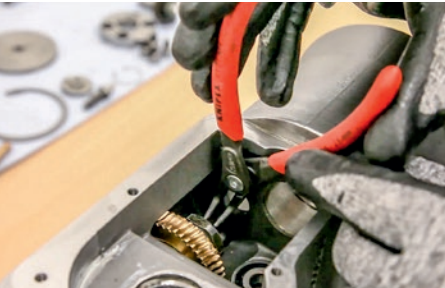
- a high pressure pump
- an array of water blasting tools
- inspection instruments
- a choice of rotary joints and special nozzles
- a robot

You will be assisted by an applications engineer and a technician. A detailed test report will be provided upon completion.

Typical services

- Planning and carrying out test programmes
- Simulation of production processes
- Report preparation and evaluation of the results
- Defining the necessary design performance parameters and data
- Assessing the viability of new application ideas
- Design and manufacture of water tools

Service



A product is only as good as the service that supports it. With our logistics centre, we offer a first-class parts service.

With 18,000 storage slots for plastic bins and 900 spaces for euro-pallets, we ensure very speedy delivery. Orders for parts placed with us by 14:00 hours will normally be dispatched the same day.

The completing of individual water jetting tools, i.e. the assembly complete with nozzle inserts, is associated with our logistics centre service.

Retrieval of parts from stores and assembly go hand in hand resulting in a short delivery time.

The flexible and experienced staff of our service department can carry out all maintenance and repair works.

Training courses based on the participants' needs and existing knowledge provide practical and theoretical training for proper operating procedures, maintenance and repair of water tools and high pressure pumps.

High pressure pumps and units

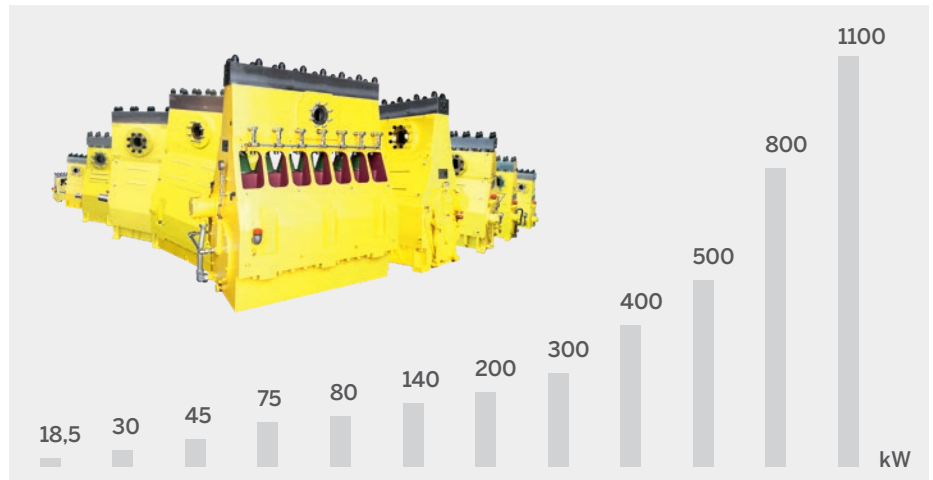
All high pressure water to the cleaning systems is provided by Hammelmann's own high pressure pumps. This means we offer a full high pressure technology package, where knowledge and experience from both areas of application and high pressure pump technology come together and complement each other.

Power ratings:

Operating pressures: 25 up to 4000 bar

Flow rates: 2.2 up to 3000 l/min

Drive powers: 5.5 up to 1100 kW



Hammelmann Germany



Subsidiaries in Australia, Brazil, China, Spain, USA and 40 agents and distributors worldwide

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